



Warranty Certificate

(KISANKRAFT COPY)

Incidental / Consequential Loss: KisanKraft Limited or its manufacturers will not be liable for general damages, including bodily injuries, or for incidental or consequential damages including, but not limited to, loss of use, loss of profits, loss of production, expense of substitute equipment or other commercial loss or damage.

Limitation of Liability: This limited warranty is in lieu of all other express warranties, obligations, or liabilities. Any implied warranties, obligations, or liabilities, including, but not limited to, any implied warranty of merchantability shall be limited in duration to the applicable warranty period. Any action for breach of any warranties hereunder, including, but not limited to, any implied warranty of merchantability must be brought within the applicable warranty period.

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- Warranty and After Sale Services (including but not limited to installation, Demonstration, Repair, Routine Maintenance etc.), should be done through the Authorized Dealer selling this product.
- Dealers should have their own technician to provide After Sales Services to their Customers. KisanKraft Limited provides free training to Authorized Dealer's technicians at KisanKraft Limited's head office, on request from Authorized Dealer

This warranty is null & void, if you fail to register the warranty with KisanKraft by sending the KisanKraft Copy with dealer's stamp.

KisanKraft Limited (formerly known as KisanKraft Machine Tools P Ltd)

🌐: www.kisankraft.com

✉: info@kisankraft.com

☎: +91.80. 6835 7800



Warranty Certificate

(DEALER COPY)

| | | | |
|--|---|--|--|
| Product | Agricultural Harvesting Reaper | KisanKraft Invoice Date | |
| Brand | KisanKraft | KisanKraft Invoice No. | |
| Model | <input type="checkbox"/> KK-SPR-1201P <input type="checkbox"/> KK-SPR-1201P (Short Crop) <input type="checkbox"/> KK-SPR-1202D <input type="checkbox"/> KK-SPR-1205P (Tall Crop) | | |
| WARRANTY PERIOD | 6 MONTHS | FOR THE SPECIFIED PERIOD FROM THE DATE OF SALE OR DELIVERY WHICHEVER IS EARLIER. | |
| Dealer's Invoice Date | | Dealer's Invoice No. | |
| Buyer's Info (Name, Address, Phone, etc.): | | Dealer's Stamp (Address, Phone, TIN, etc.): | |
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(1) Operation of product with incorrect fuel or lubricants, (2) Incorrect usage of machine or misuse, (3) Lack of maintenance, (4) Negligence, (5) Accident or physical damage, (6) Repairs made by unauthorized parties and/or with unauthorized parts, (7) Improper set up, adjustments, tampering or altered products (8) Any modification to the product what-so-ever.

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☎: +91.80. 6835 7800

limited to, loss of use, loss of profits, loss of production, expense of substitute equipment or other commercial loss or damage.

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| | | | |
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KisanKraft Limited (formerly known as KisanKraft Machine Tools P Ltd)

Wide Range of Products for Every Need



For more information give **MISSED CALL: 07676065555**



Many of our products have BIS: ISI certification.



Operation Manual



KisanKraft Limited

Warehouse: 818 3B1 to 818 3B18, Podalakur - Sangam Road, Prabagiripatnam, Podalakur, Nellore - 524345, Andhra Pradesh, INDIA

Head Office: #4, 1st Main, 7-A Cross, Maruthi Layout, Dasarahalli, HAF Post, Hebbal, Bangalore 560024, Karnataka, INDIA

- ♦ Bangalore (HO) ♦ Ahmedabad ♦ Bhopal ♦ Bhubaneswar ♦ Coimbatore
- ♦ Guwahati ♦ Hubli ♦ Hyderabad ♦ Jaipur ♦ Karnal
- ♦ Kolkata ♦ Lucknow ♦ Nellore ♦ Pune ♦ Raipur



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KisanKraft has a large range of products to serve the farmers. A list of our products is given below:

| | |
|---|--|
| Brush Cutters and Accessories Brush Cutter/Power Weeder Backpack Brush Cutter Tea Pruner Pole pruner with Engine Reaper Attachment Blades-Circular Blades (2 & 3 points) Baffle Nylon Rope Tap & Go Chainsaws Petrol Chainsaw Electric Chainsaw Chain Sharpening Machine Engines and Water Pumps Engine –Diesel-(Horizontal) Engine –Diesel (Vertical) Engine-Kerosene Water Pump with Petrol Engine Water Pump with Kerosene Engine Water Pump with Diesel Engine Hand Tools Secateurs Folding Saw Garden Rake Garden Shovel Hedge Shear Lopper Telescopic Hedge Shear Telescopic Lopping Shear Tree Pruner Telescopic Steel Pipe & Fruit Picker Bag Sheep Shear Garden Tools Electric Pressure Washer Hedge Trimmer Lawn Mower (Electric, Petrol & Manual) Leaf Blower | Cultivators and Accessories Petrol and Diesel Sprayers and Accessories Battery Sprayer Portable Power Sprayer Trolley Sprayer Manual Knapsack Sprayer Manual Pressure Sprayer Rose Cans Hose Crimping Machine HTP Sprayer HTP Delivery Hose HTP Hose Reel HTP Stand HTP Gun / Lance (Brass Rod) Knapsack Power Sprayer Mister / Duster / Granule Sprayer HTP Sprayer Set with Diesel Engine HTP Sprayer Set with Kerosene Engine Fogging Machine Milking Machine Wood Shredder Fodder Ensiling Chaff Cutter Fodder Grinder Chaff Cutter Fodder Mini Chaff Cutter Harvester Maize Sheller Maize Sheller + Dehusker Maize Combine Harvester Onion Digger Carlotti Italy Tea Leaf Harvester Sugarcane Combine Harvester Sugarcane Leaf Stripper Transplanter and Post Hole Digger Paddy Transplanter (2 & 8 Rows) Transplanter-Vegetable & Tobacco Post Hole Digger (4" to 14" Augers) |
|---|--|

| | | | | | | |
|---|---------------------|-----------------|---|-------|--|--|
| 4 | 360620009 | Spring Washer 8 | 2 | E17-4 | | |
| 5 | 190610001 0-0001 | Muffler Gasket | 1 | E17-5 | | |

| | | | |
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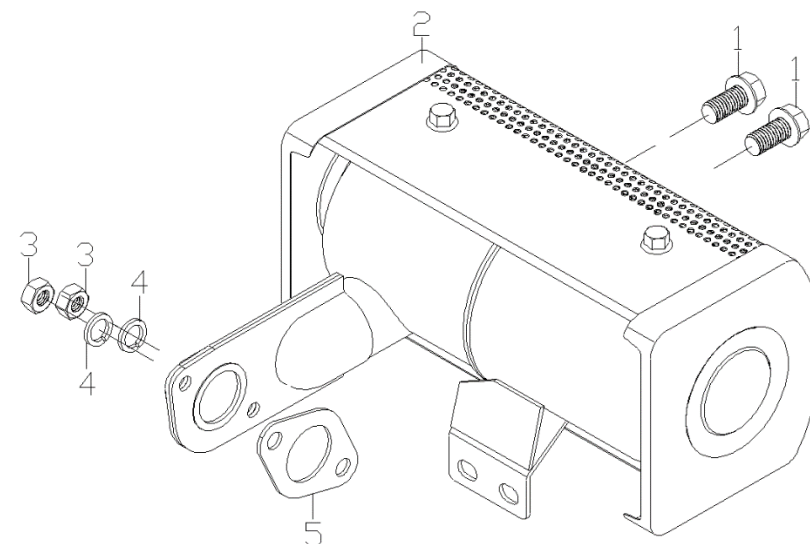
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EXHAUST ASSY



| N O. | Part. NO. | English | Quantity | Part no | INV Code | Description |
|------|---------------------|-------------------|----------|---------|--------------|-------------------------------|
| 1 | 360300039 | Flange Bolt M6*16 | 2 | E17-1 | | |
| 2 | 190630005 4-0001 | Muffler Comp | 1 | E17-2 | INV-31941-CN | P:MUFLER COMP{E17-2}[IC-255D] |
| 3 | 360010004 | Nut M8 | 2 | E17-3 | | |

| | | | | | | |
|--------|---------------------|------------------------|---|------------|----------------------|--|
| 4 | 1700700 001-0001 | Reset Spring | 1 | E16 -4 | | |
| 5 | 1701900 021-0001 | Governor Spring | 1 | E16 -5 | | |
| 6 | 1701800 009-0001 | Fine Tuning Spring | 1 | E16 -6 | | |
| 7 | 1702000 013-0002 | Speed control arm | 1 | E16 -7 | | |
| 8 | 1700200 001-0002 | Speed control panel | 1 | E16 -8 | | |
| 9 | 1700300 002-0001 | Control Panel | 1 | E16 -9 | | |
| 1 0 | 1700100 001-0001 | Control Panel | 1 | E16 -10 | INV- 31939- CN | P:CONTROL PANEL{E16-10}[IC- 255D] |
| 1 1 | 3603000 44 | Flange Bolt M6*20 | 1 | E16 -11 | | |
| 1 2 | 3603000 34 | Flange Bolt M6*12 | 1 | E16 -12 | | |
| 1 3 | 1702200 001-0001 | Control Lever Assy | 1 | E16 -13 | INV- 31940- CN | P:CONTROL LEVER ASSY{E16-13}[IC- 255D] |
| 1 4 | 1704400 001-0002 | Adjusting Rod Clip | 1 | E16 -14 | | |

BEFORE GETTING STARTED

Thanks for buying KisanKraft's KK-SPR-1201P/1202DV/1203DH Self-Propelled Reaper. This machine has features like simple and solid structure, easy operation and maintenance, is very popular among farmers. It occupies less volume, light in weight and has fuel efficient engine with high performance and provides safe operation. It is particularly suitable for harvesting in small field, highland, and areas with grass and in terraced field.

Before using the machine for the first time be sure to read and strictly follow the instructions given in this manual in order to avoid wrong operation. Please preserve this manual properly so that it can provide you with information whenever necessary.

SAFETY INSTRUCTIONS

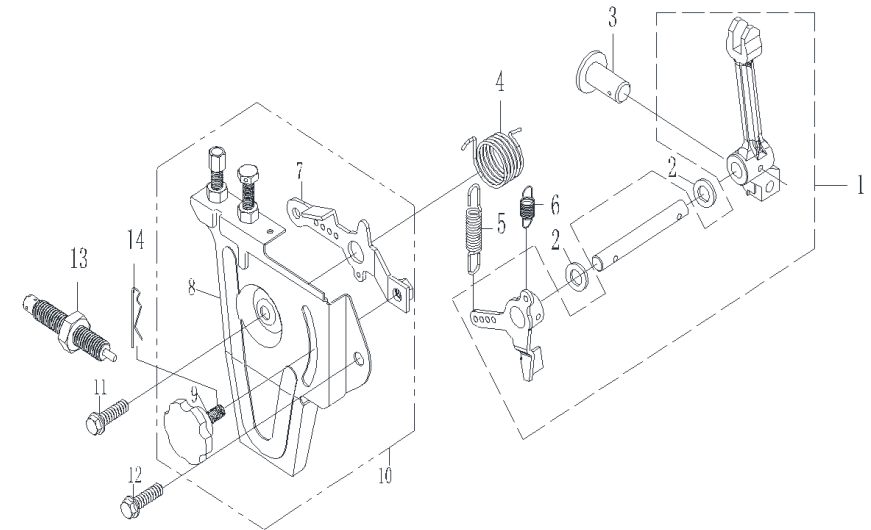
1. Please read this manual carefully, and know about the installation, operation, maintenance, and management of the machine.
2. The operator should ensure that there are no bystanders or any other barriers around before stepping, turning, and moving.
3. Do not bring or spill any flammable things (for example, diesel) near the machine, so as to avoid any fire.
4. Do not start the machine without fuel and lubricant.
5. It's strictly forbidden to remove any protective shell when the machine is running.
6. Do not touch the working parts with hand or foot.
7. Stay away from moving parts, nobody except the operator could come close to the machine. It's strictly forbidden to stand around the machine so as to avoid any accident.
8. Stop the machine before performing any maintenance operation or resolving any malfunction.
9. Do not fill fuel if the engine is still running or is hot. Keep away all fire sources while adding the fuel. Please screw down the oil cover and clean off the leaked oil after adding the oil.
10. It's necessary to place the filling material according to the height of the ridge when the machine walks across the ridge, so that the machine could keep the center of gravity balanced.
11. Please pay attention to any noise and performance of the engine. Stop the engine immediately if you notice any abnormal noise or other malfunction.
12. Before starting the engine, it is necessary to add oil (diesel, lubricant) and water, and to check the connection of the parts. After startup, observe the running of the engine (especially the clutch)
13. When the diesel engine "speeds", flame out immediately (stop supplying oil, close down the inlet pipe, or turn on the reliever).
14. Cutoff the power supply of the cutting platform while cleaning crops and weeds. It is strictly forbidden to stretch the hand towards the cutter

15. When turning or moving the machine in reverse direction, reduce the accelerator and stop cutting.
16. Do harvesting only when the machine runs stably. Ensure the machine is in good working condition, with the handles flexible and reliable, and the transmission parts running normally.
17. For harvesting the lodging crop, converse harvesting gives better efficiency.
18. Check the bolts of the gear box, gear case and the bearing base regularly.

MAIN FUNCTION AND APPLICABLE RANGE

This reaper is a self-propelled harvesting machine, operated by 1 adult person. It is manufactured with the advanced technology like renovated surface, strengthened applicability, improved performance, more reliability and optimized technical structure. The machine is mainly used to harvest the paddy and wheat. It could also be used to harvest the soybeans and reeds. It can be used in the plains, hills, slopes, small fields, etc. in addition, it has the following advantages-small volume, light weight, flexible performance, simple operation, low batch-cutting, no limitation on distance. The machine is suitable for harvesting in the big, medium and small fields.

THROTTLE CONTROL ASSY



| N O | Part. NO. | English | Qua ntity | Par t no | INV Code | Description |
|--------|---------------------|-------------------------------------|--------------|----------------|----------------------|----------------------------------|
| 1 | 1702100 009-0001 | Lever Fork | 1 | E16 -1 | INV- 31938- CN | P:LEVER FORK{E16- 1}[IC-255D] |
| 2 | 3410700 001-0001 | Adjusting washer (8.5*16*1.5) | 2 | E16 -2 | | |
| 3 | 1701600 001-0001 | Speed control cap (25.5) | 1 | E16 -3 | | |

| | | | | | | |
|----|---------------------|--------------------------------|---|--------|--|--|
| 13 | 360300113 | Washer 8 | 1 | E15-13 | | |
| 14 | 180680000 1-0001 | Upper Stay Bolt | 1 | E15-14 | | |
| 15 | 180440000 4-0000 | Bolt M8×45 | 1 | E15-15 | | |
| 16 | 181630007 0-0001 | Fuel Injection Pipe Assy | 1 | E15-16 | | |
| 17 | 180410000 1-0001 | Oil Pump Assy | 1 | E15-17 | | |
| 18 | 360710009 | Oil Pipe (ϕ 13.2*1.8) | 1 | E15-18 | | |
| 19 | 180350000 5-0000 | Fuel Pipe | 1 | E15-19 | | |
| 20 | 360040005 | Fuel Pipe Clip | 2 | E15-20 | | |
| 21 | 341420000 1-0001 | Fuel Switch Gasket | 1 | E15-21 | | |
| 22 | 360250084 | O-Ring 13.2*1.8 | 1 | E15-22 | | |
| 23 | 181390000 1-0000 | Fuel Tank Gock Assy | 1 | E15-23 | | |
| 24 | 360300044 | Flange Nut M6 | 2 | E15-24 | | |

TECHNICAL SPECIFICATIONS

Performance Index:

If there is no weed on the cutting line, the crop is standing erect, the natural height of the paddy is 500-1000mm, the lodge angle is less than 10°, and the wind power is not more than 3m/s, the machine's performance index is as follows:

| Item | Index |
|---------------------|-------------------------|
| Placing Angle | 90°± 20° |
| Total Loss Rate (%) | Wheat <0.5%, Rice, 1.0% |
| Root Difference | ≤ 80 mm |

Technical Parameters:

| Item | Index | | |
|------------------------------|--------------------------|---------------------------|--------------------------|
| Model | KK-SPR-1201P | KK-SPR-1201P (Short Crop) | KK-SPR-1205P (Tall Crop) |
| Displacement: | 212 cc | | 212 cc |
| Speed: | 3600 RPM | | |
| Engine/Fuel | 4-Stroke/Petrol | 4-Stroke/Petrol | 4-Stroke/Petrol |
| Fuel Tank Capacity: | 3.6 L | | 3.6 L |
| Type of cutting table | Standing type | | |
| Cutting width (mm) | 1200 mm | | |
| Min cutting height (mm) | 37 | | ≥ 50 |
| Placing type | Sidewise & banded placed | | |
| Productivity per hour | 0.241 to 0.297 ha/hr. | (5-7.5 hr. /ha) | |
| Overall dimensions (LxWxH)) | 2200 x 1600 x 1100 (mm) | | |
| Teeth space (mm) | 127 | | |
| Running speed of crank (rpm) | 550 | | |
| Diameter of star wheel (mm) | 280 | | |
| Working speed (km/h) | 2.6 ~ 3.6 | | |
| Chain speed (m/s) | 2.24 | | |
| Number of operators | 1 | | |

Note: Technical data is subject to change without prior notice.

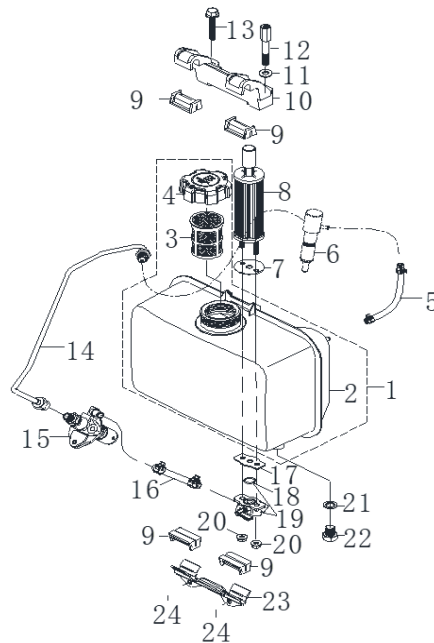
| ENGINE: Petrol SPECIFICATIONS | |
|-------------------------------|--------------------------------------|
| Item | Index |
| Bore * Stroke | 70 mm X 55 mm |
| Displacement | 212 cc |
| Max Torque | 12 Nm (2,500 rpm) |
| Fuel Tank Capacity | 3.6 Liters |
| Oil Tank Capacity | 0.6 Liters |
| Net Weight | 17 Kgs |
| Fuel | Petrol |
| Strokes | 4 |
| Reaper cutting | 4-lines at a time |
| Row gap | 300 mm |
| Reaper cutting width total | 1200 mm |
| Power Turning | Single Wheel transmission |
| Wheel | Extra-wide, with air-tube |
| Minimum Cutting Height | ≥ 50 mm |
| Loss Rate | Wheat: 0.5%, Paddy: 1% |
| Productivity | 1 Hectare in 4-hours |
| Harvest Placement | Sidewise, banded, placed |
| Type of cutting blade | Standing type – ridged, forged steel |
| Moving Speed | 2.5 – 3.5 km/h |
| Chain Speed | 2.24 meters/second |
| Diameter of Star Wheel | 280 mm |
| Running speed of crank | 550 rpm |

| Model | KK-SPR-1202D |
|-------------------------|---------------------------------------|
| Displacement: | 247 cc |
| Speed: | 3600 RPM |
| Engine/Fuel | 4-Stroke, Single Cylinder, Air cooled |
| Fuel Tank Capacity: | 2.35 L |
| Max power | 3.98 kW (5.33 hp)/3600 |
| Cutting width (mm) | 120 cm |
| Min cutting height (mm) | 40 - 70 mm |
| SFC (Max) | ≤330g/kWh |

| | | | | | | |
|----|---------------------|--|---|------------|------------------|---|
| 2 | 180020000 1-0001 | Fuel Tank | 1 | E15-2 | | |
| 3 | 180180000 2-0001 | Fuel Filter | 1 | E15-3 | | |
| 4 | 180090000 1-0001 | Fuel Tank Cap | 1 | E15-4 | | |
| 5 | 181630000 5-0001 | Fuel Return Pipe (φ4.5*φ9*16 0) | 1 | E15-5 | | |
| 6 | 180600000 1-0000 | Oil Return Pipe | 1 | E15-6 | | |
| 7 | 110450000 1-0002 | Oil Return Pipe Clip | 1 | E15-7 | | |
| 8 | 180430000 4-0001 | Fuel Iniection Assy | 1 | E15-8 | INV-31937- CN | P:FUEL INIECTION ASSY{E15-8}[IC- 255D] |
| 9 | 180250000 6-0001 | Fuel Filter Gasket | 1 | E15-9 | | |
| 10 | 181380000 1-0000 | Fuel Filter Assy | 1 | E15- 10 | | |
| 11 | 360660011 | Fuel Tank Damper | 1 | E15- 11 | | |
| 12 | 181470000 1-0001 | Upper Stay | 1 | E15- 12 | | |

| | | | | | | |
|---|-------------------------|------------------|---|-------|------------------|--|
| 9 | 120200 0001- 0001 | Bonner Gasket | 1 | E14-9 | INV-31935- CN | P:GASKET(CYLINDER HEAD){E14-9}[IC-255D] |
|---|-------------------------|------------------|---|-------|------------------|--|

FULE OIL ASSY



| NO | Part. NO. | English | Quantit y | Part no | INV Code | Description |
|----|---------------------|-------------------|--------------|------------|------------------|---|
| 1 | 180010015 0-0001 | Fuel Tank Assy | 1 | E15-1 | INV-31936- CN | P:FUEL TANK ASSY{E15-1}[IC- 255D] |

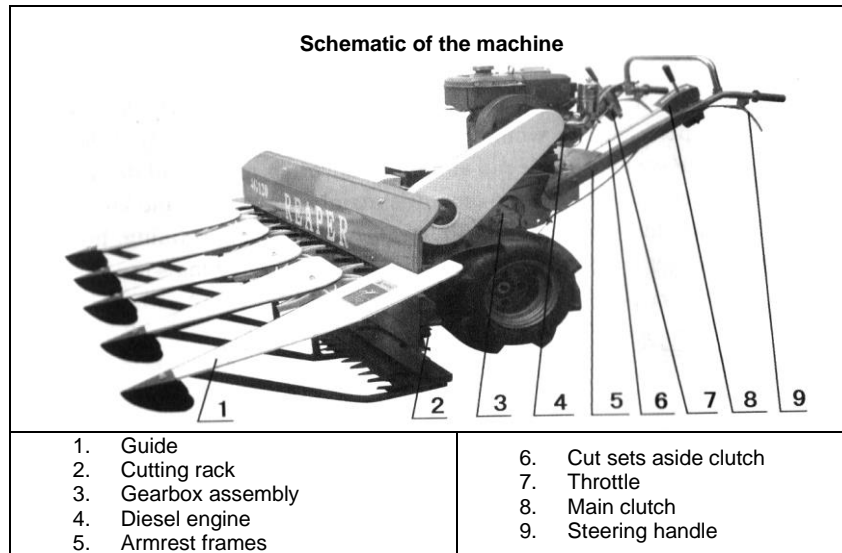
HARVESTING PROCESS

This machine is driven by a petrol or diesel engine. The power is output to the chain wheel through the gear box, and then to the gear case of the cutting platform. Then, it drives the cutting knife moving through the gear case, the eccentric wheel, and the connecting rod. Later the power is transmitted to the transmission shaft through the chain wheel on the gear-case box so as to make the transmission chain wheel working. When the machine moves forward, the divider and the grain-lifter in front of the cutting platform would touch the crop first. Then the grain-lifter cover, the grain-lifter star wheel and the belt would work together to lift and transport the crop to the cutting platform for cutting. With the comprehensive function of the upper & lower conveying chains, the grain-lifter star wheel, and the upper & lower pressing springs of the grain-lifter, the cut crop would keep standing and be conveyed to the exit, and then placed on the field.as shown in figure below.



OVERVIEW

The machine is mainly made up of the grain-lifter, the cutting-platform support, the gear-box assembly, the diesel engine, the handrail frame subassembly, etc.as shown below.



Cutting-Platform Support:

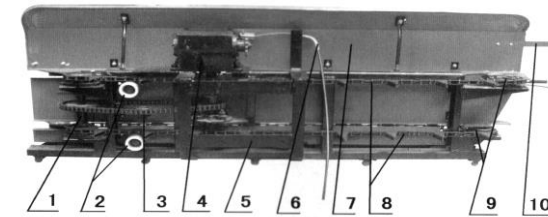
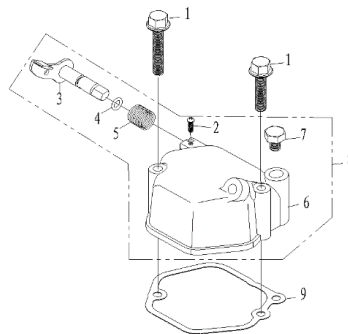
The cutting-platform support is the fundamental part as well as the framework of the machine. The cutter, the divider, the grain-lifter, the gear box and the conveying device are all installed on the support.

The cutting platform support is made up of the transmission shaft subassembly, the tension sprocket, the gear case assembly, the connecting socket, the baffle, the conveying chain and the passive sprocket as shown below.

| N O. | Part. NO. | English | Quantity | Part no | INV Code | Description |
|------|-----------------|-------------------------------|----------|---------|--------------|--------------------------------------|
| 1 | 360300064 | Flange Bolt M6*55 | 2 | E14-1 | | |
| 2 | 1204500004-0001 | Roller Install Bolt | 1 | E14-2 | | |
| 3 | 1202300004-0001 | Decompress Roller | 1 | E14-3 | | |
| 4 | 360710046 | O-ring,Decompress Shaft 8*1.9 | 1 | E14-4 | | |
| 5 | 1202200004-0001 | Decompress Spring | 1 | E14-5 | | |
| 6 | 1201400037-0001 | Bonnet | 1 | E14-6 | | |
| 7 | 360250019 | Bolt M8*12 | 1 | E14-7 | | |
| 8 | 1201400002-0001 | Bonnet Assy | 1 | E14-8 | INV-31934-CN | P:CYLINDER HEAD ASSY{E14-8}[IC-255D] |

| | | | | |
|----|-----------------|----------------------------|---|--------|
| 3 | 1806100004-0001 | Injection Nozzle Nut | 1 | E13-3 |
| 4 | 1806200002-0000 | Injection Matching Parts | 1 | E13-4 |
| 5 | 1806300004-0001 | Intermediate Block | 1 | E13-5 |
| 6 | / | Locating Pin | 2 | E13-6 |
| 7 | 1806400004-0001 | Mandril | 1 | E13-7 |
| 8 | 1806500004-0001 | Volt-Adjustment Spring | 1 | E13-8 |
| 9 | 1816600004-0001 | Washer | 1 | E13-9 |
| 10 | 1806600005-0001 | Fuel Iniection Vaive Block | 1 | E13-10 |
| 11 | 1806000001-0000 | Fuel Injection Assy | 1 | E13-11 |

BONNET ASSY

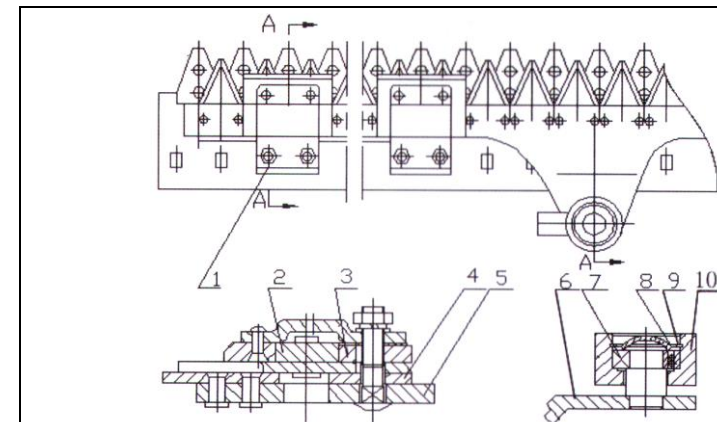


Cutting-Platform Support

| | |
|-----------------------------------|----------------------------|
| 1. Transmission shaft combination | 6. Clutch cable |
| 2. Entrusted sprocket | 7. Tailgate |
| 3. Tensioning sprocket | 8. On next conveyor chain |
| 4. Gear box combination | 9. Passive guide sprocket |
| 5. Connection frame | 10. Conveyor support Plate |

Cutter:

The cutter is installed on the lower part of the cutting platform, which is the main working part of the machine. Its performance would influence the machine directly. When the machine is running, the gear case, the eccentric axle pin and the connecting rod would drive to make the fixed and moving knives moving, so as to cut the crop. It is mainly made up of the knife pressing riveting, the moving knife riveting, the upper friction lining, hole ring, axle ring, bearing 1203, connecting-rod bushing and fixed knife riveting.

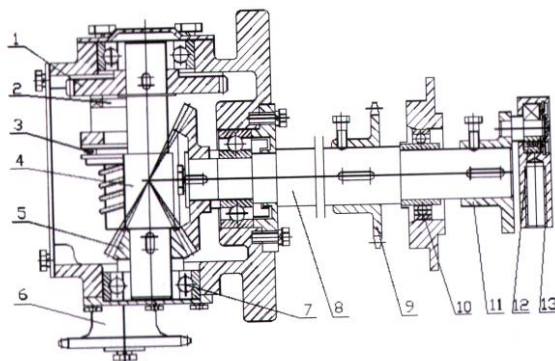


Cutter Assembly

| | |
|-----------------------------------|--------------------------|
| 1. Knife Pressing Device Riveting | 6. Cosmotec CT |
| 2. Moving Knives Riveting | 7. Bearing 1203 |
| 3. Upper Friction Plate | 8. Block Dust Cover |
| 4. Lower Friction Plate | 9. Ring For Hole |
| 5. Fixed Knives Riveting | 10. Connecting Rod Cover |

Gear Case:

Gear case is the power transmission part of the machine. It transmits the power from the gear box to the moving knife of the cutter, the conveying chain and other working parts. The gear box transmits the power of the gear box not only to the moving knife of the cutter, but also to the transmission shaft, so as to make the conveying chain work. It is mainly made up of the gear, a pair of clutches, thrust ball bearing, transmission short shaft, a pair of bevel gears, power output sprocket, bearing 6204, transmission shaft of gear case, transmission sprocket of conveying axle, bearing UC205, eccentric wheels welding bearing 1203, and connecting rod bushing.



Gear Case Subassembly

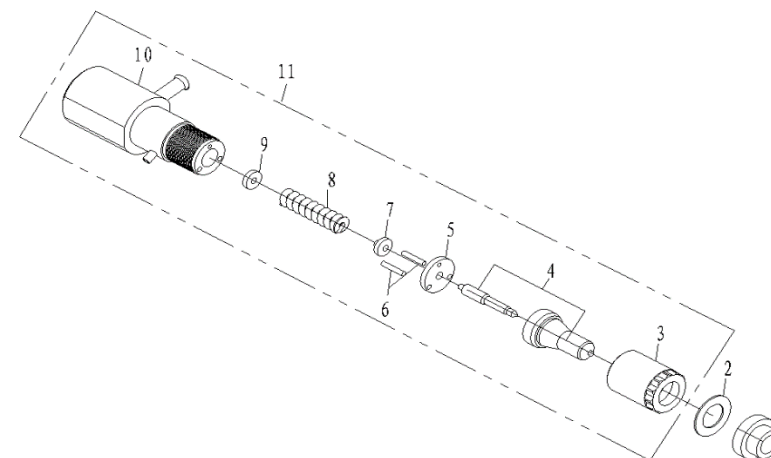
- | | |
|------------------------------|--|
| 1. Gear | 8. Transmission Shaft Of Gear Case |
| 2. A Pair Of Clutches | 9. Transmission Sprocket Of Conveying Axle |
| 3. Thrust Ball Bearing 51107 | 10. Bearing UC205 |
| 4. Transmission Short Shaft | 11. Eccentric Wheel's Welding |
| 5. A Pair Of Bevel Gears | 12. Bearing 1203 |
| 6. Power Output Sprocket | 13. Connecting Rod Bushing |
| 7. Bearing 6204 | |

Conveying Device:

The conveying device is used to convey the cut crop to the right side of the cutting platform, turn the crop vertical to the moving direction of the machine which could be 90°, and place on the field tidily. It is mainly made up of the conveying axle subassembly, the upper conveying chain subassembly, the lower conveying chain subassembly and the passive sprocket subassembly.

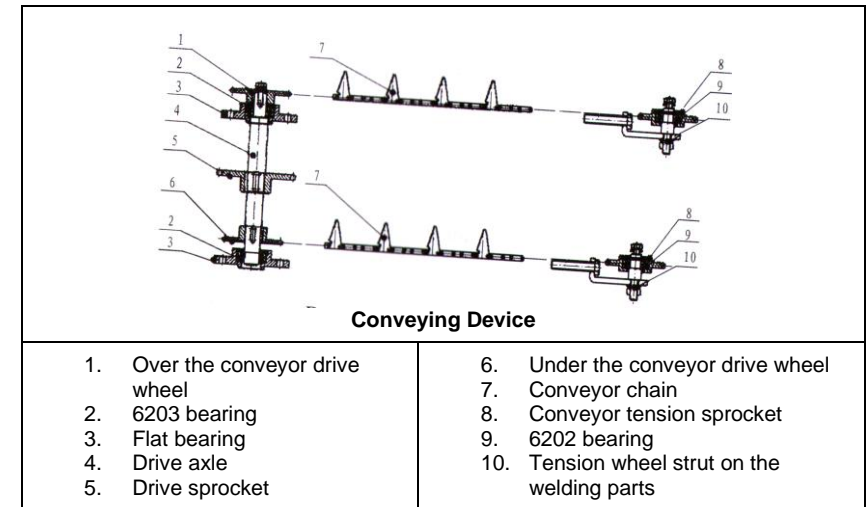
| | | | | | | |
|---|-----------|-----------|---|-----|--------------|-------------------------------------|
| 1 | 180440000 | Fuel Pump | 1 | E12 | INV-31933-CN | P:COVER(FUEL PUMP){E12-18}[IC-255D] |
| 8 | 4-0000 | Cover | | -18 | | |

FUEL INJECTION ASSY



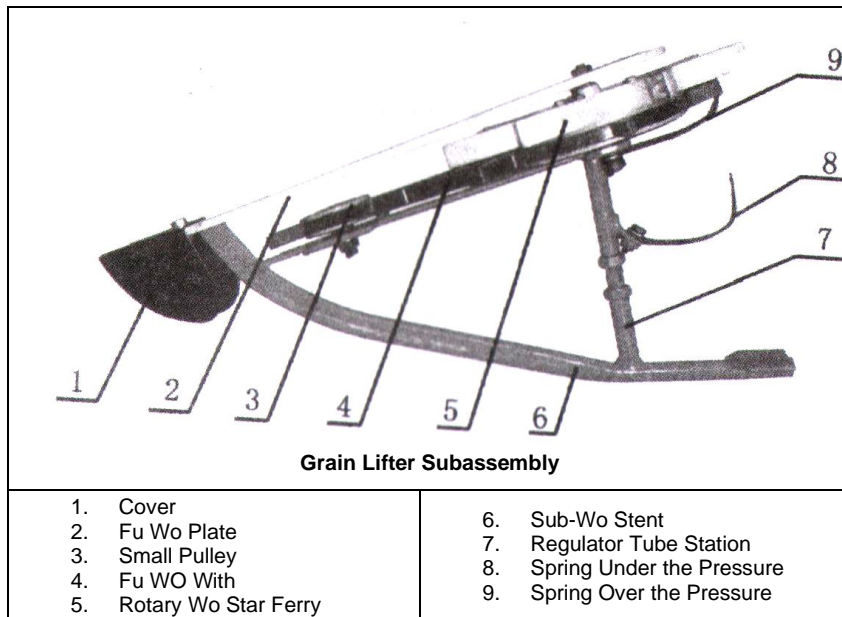
| NO. | Part. NO. | English | Quantity | Part no |
|-----|-----------------|------------------------|----------|---------|
| 1 | 1604000001-0002 | Adjusting Gasket Cover | 1 | E13-1 |
| 2 | 1806700001-0000 | Adjusting Gasket | | E13-2 |

| | | | | | | |
|--------|---------------------|--|---|------------|----------------------|---|
| 6 | 180500000 4-0001 | Support | 1 | E12 -6 | | |
| 7 | 180510000 4-0001 | Fuel Pump Gasket | | E12 -7 | | |
| 8 | 180520000 4-0001 | Washer | 1 | E12 -8 | | |
| 9 | 360580012 | Fip Connecting Plate | 2 | E12 -9 | | |
| 1 0 | 360580013 | Pin2x6 | 1 | E12 -10 | | |
| 1 1 | 180530000 4-0001 | Fip Block | 1 | E12 -11 | | |
| 1 2 | 180540000 4-0001 | Fuel Delivery Valve Core | 1 | E12 -12 | | |
| 1 3 | 180550000 4-0001 | Fuel Delivery Valve Seat | 1 | E12 -13 | | |
| 1 4 | 180560000 4-0001 | Fuel Delhrery Valve Spring | 1 | E12 -14 | | |
| 1 5 | 180590000 1-0000 | Fuel Delhrery Washer | 1 | E12 -15 | | |
| 1 6 | 180580000 1-0000 | Fuel Delivery Valve Forcing Holder | 1 | E12 -16 | | |
| 1 7 | 181410000 1-0001 | Fuel Pump Gasket | 1 | E12 -17 | INV- 31932- CN | P:GASKET(FUEL PUMP){E12-17}[IC- 255D] |



Grain-Lifter:

When the machine is running, the grain lifter and the divider would touch the crop at the same time. The grain lifter cover could take the fallen crop up, and convey the crop to the cutting platform, together with the grain lifter star gear and the tine shaped belt. Then the pressing ring on the grain lifter could press the crop on the baffle so as to avoid any inclining during the conveying period. The standing pole of the grain lifter is flat, so that the grain lifter could not push over the crop. The grain lifter is mainly made up of the standing pole, the tine shaped belt, the star gear, the nylon-belt wheel, the grain lifter cover, and the pressing spring.



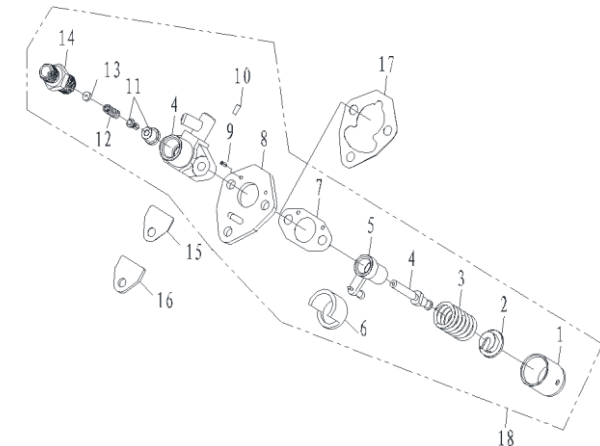
Handrail Frame Subassembly:

The handrail frame subassembly is the handrail for the movement of the machine. It could control the left & right turning of the machine, the clutch of the diesel engine and the accelerator by adjusting the handles. It is mainly made up of the handrail's fixed side plate, the turning clutch tie rod, the handle's strut beam, the accelerators pull wire, and the handle's bent beam and the clutching handle.

Gear Box Assembly:

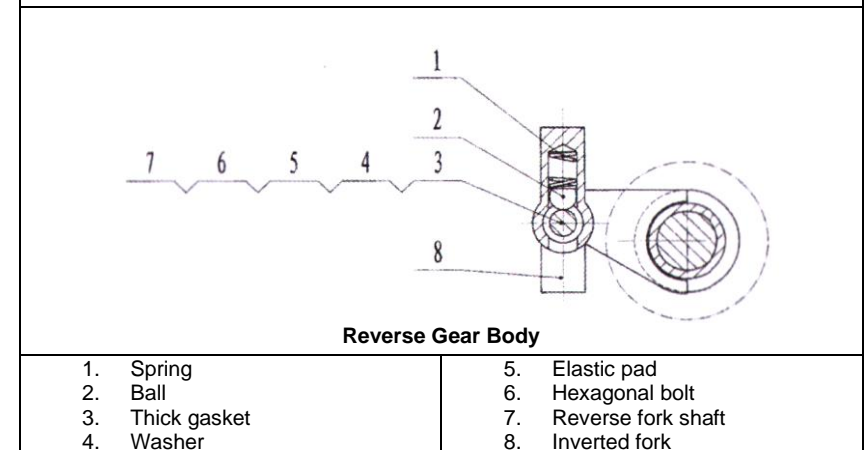
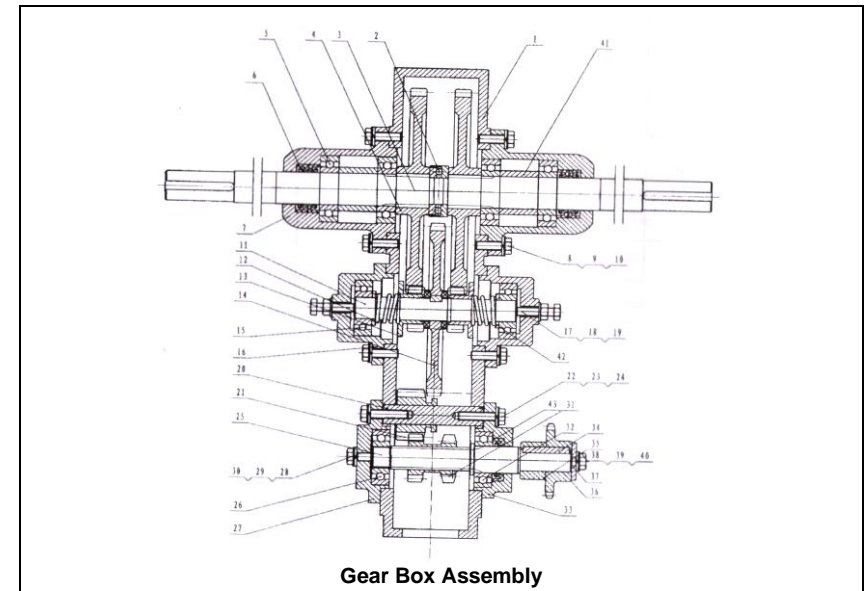
Gearbox unit is installed in the rear of the harvest, its power comes from the engine and is transmitted to the respective wheel and cutting units. Gear box is the power hub. It does this by a few pairs of spur gears to drive the two wheels, so that the machine moves forward and backward.

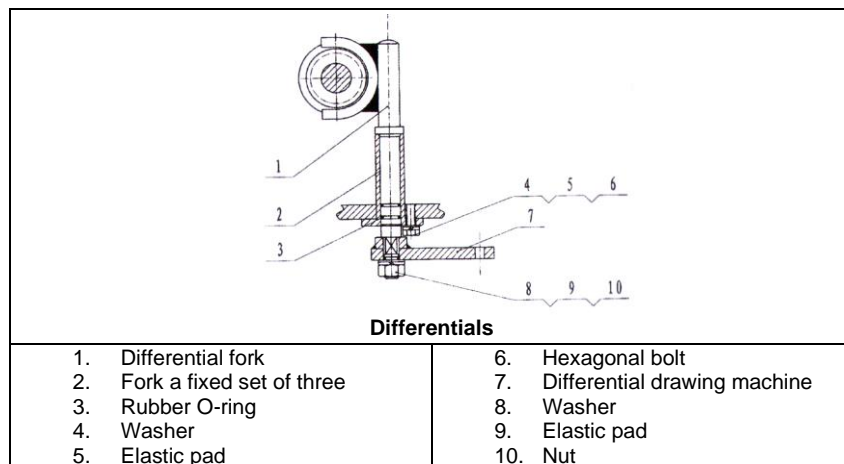
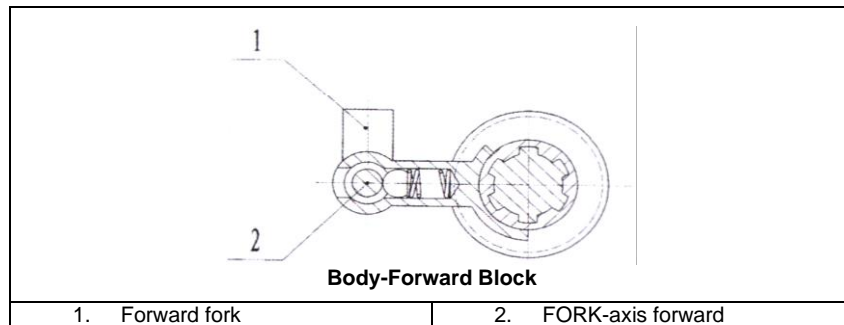
FUEL PUMP ASSY



| N O | Part. NO. | English | Qua ntit y | Par t no | INV Code | Description |
|--------|---------------------|--|------------------|----------------|-------------|-------------|
| 1 | 180450000 4-0001 | Tappet | 1 | E12 -1 | | |
| 2 | 180460000 4-0001 | Spring Holder | 1 | E12 -2 | | |
| 3 | 180470000 4-0001 | Spring | 1 | E12 -3 | | |
| 4 | 180480000 2-0001 | Plunger | 1 | E12 -4 | | |
| 5 | 180490000 4-0001 | Fuel Limiting Sheath WeldmenI Assy | 1 | E12 -5 | | |

| | | | | | | |
|--------|---------------------|-----------------------|---|------------|----------------------|---|
| 1 3 | 3606200 06 | Spring Washer 6 | 1 | E11 -13 | | |
| 1 4 | 3611000 03 | Washer 6 | 1 | E11 -14 | | |
| 1 5 | 3606600 19 | Butterfly Nut M6 | 1 | E11 -15 | | |
| 1 6 | 1901000 012-0001 | Air Cleaner Gasket | 1 | E11 -16 | INV- 31929- CN | P:GASKET(AIR CLEANER){E11-16}[IC- 255D] |
| 1 7 | 3603000 50 | Flange Bolt M6*25 | 1 | E11 -17 | | |
| 1 8 | 3603000 68 | Flange Nut M6*68 | 2 | E11 -18 | | |
| 1 9 | 1900600 005-0001 | Intake Pipe | 1 | E11 -19 | INV- 31930- CN | P:INTAKE PIPE{E11- 19}[IC-255D] |
| 2 0 | 1900100 004-0001 | Intake Pipe Gasket | 1 | E11 -20 | INV- 31931- CN | P:GASKET(INTAKE PIPE){E11-20}[IC- 255D] |



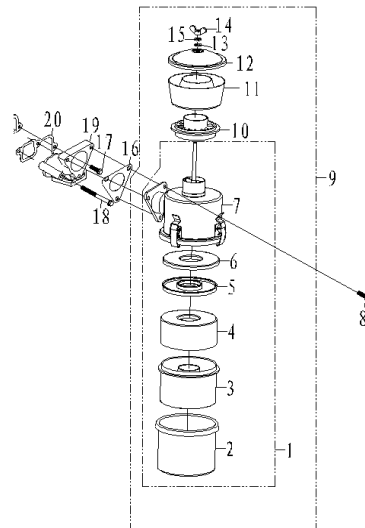


Transmission System:

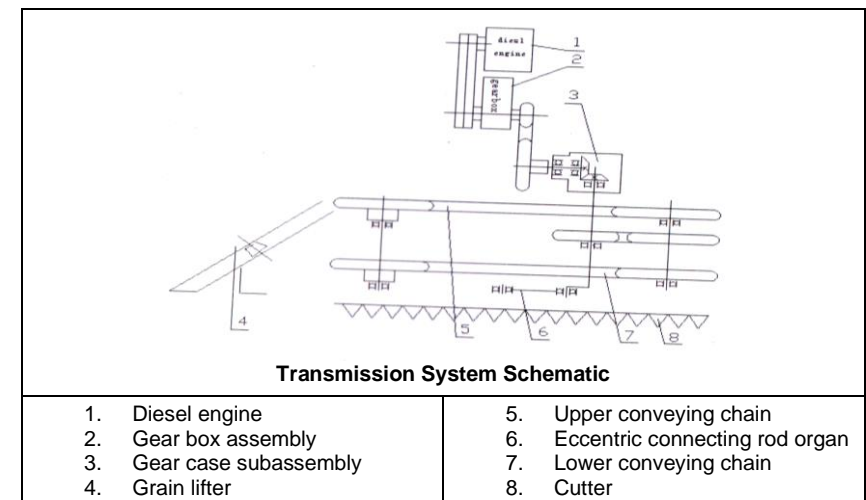
The machine is driven by the diesel engine, the gear box assembly, the gear-case subassembly, the grain-lifer, the upper conveying chain, the eccentric connecting rod organ, the lower conveying chain and the cutter.

| | | | | | | |
|--------|---------------------|----------------------------------|---|------------|----------------------|---------------------------------------|
| 2 | 1903100 001-0001 | Air Filter Sump | 1 | E11 -2 | | |
| 3 | 1901500 001-0001 | Filter Case | 1 | E11 -3 | | |
| 4 | 1903800 003-0001 | Steel Wire Filter | 1 | E11 -4 | | |
| 5 | 1901600 001-0001 | Filter Case,Cover | 1 | E11 -5 | | |
| 6 | 1903700 010-0001 | Foam Filter(38*98*1 5) | 1 | E11 -6 | | |
| 7 | 1909600 003-0001 | Air Filter Connecting Disc | 1 | E11 -7 | | |
| 8 | 3603000 39 | Flange Bolt M6*12 | 3 | E11 -8 | | |
| 9 | 1901100 086-0001 | Air Cleaner Assy | 1 | E11 -9 | INV- 31928- CN | P:AIR CLEANER ASSY{E11-9}[IC-255D] |
| 1 0 | 1901700 001-0001 | Air Cleaner Blade Base | 1 | E11 -10 | | |
| 1 1 | 1901800 001-0001 | Air Cleaner Detached Body | 1 | E11 -11 | | |
| 1 2 | 1901900 001-0001 | Cyclone, Filter, Cover | 1 | E11 -12 | | |

| | | | | | | |
|---|----------|-------------|---|-----|--------------|--|
| 1 | 1900600 | Flange Nut | 2 | E10 | | |
| 2 | 007-0001 | M6 | | -12 | | |
| 1 | 1900100 | Intake Pipe | 1 | E10 | INV-31927-CN | P:GASKET(INTAKE PIPE){E10-14}[IC-255D] |
| 4 | 026-0001 | Gasket | | -14 | | |



| N O | Part. NO. | English | Quantity | Part no | INV Code | Description |
|--------|---------------------|----------------------|----------|-----------|----------|-------------|
| 1 | 1901400 001-0001 | Cyclone, Air Cleaner | 1 | E11 -1 | | |



INSTALLATION & WORKING

The machine is packaged and delivered with the separated cutting platform, the upper baffle, the grain-lifter, the divider, the moving organ, the upper catch lever, the engine, etc. Thus, it is necessary to check whether the parts and accessories are lost or damaged during the transportation before installation. The users could have the installation and working done referring to the following regulations:

Installation

A. Installation of Grain-Lifter, Divider and Cutting Platform

1. Separate the bound grain lifter and the divider, and then install the grain-lifter from right to left gradually. (Note: the single-ear grain lifter is installed on the far-right side. Remove the original fixed nut, put the fixed pin on the grain lifter, and then fasten the grain lifter on the bottom board. Finally, install the divider accordingly. For adjusting the pressing spring, it is advised to keep the pressing spring 1 cm away from the baffle. Fasten the nut after adjustment.
2. Open the case and install the crop lever between the divider and the baffle of the cutting platform. The front side is set on the pin of the bottom beam of the divider and locked with the flat pad and the split pin. The other side should be fixed with M6X6 hexagonal flange bolt on the hole on the left side of the baffle of the cutting platform.

B. Installation of moving & Cutting Platform:

1. Place the rear of the running gear rack behind the hole and cut the connection coincide with the four connector bolts tightened with the M10.
2. Please fix the adjusting bolt in the front of the gear case's clutch pulling line on the moving organ on the connecting base of pulling line. Clip the head of the pulling line on the gear box's clutching axle head, and then pass through the

split pin. It is available to adjust the length of the pulling line by adjusting the two fixed nuts. Please fasten the two nuts after adjusting to the proper position.

3. Drive the chain and sprocket gear box connect. Pressure on the tension wheel, and then fit with protective covers.



C. Installation of Engine:

Install the engine on the engine support and fix with 4 pieces of M10X45 hexagonal bolts, which is not necessary to be fastened now. Then, install the v-belt, adjust the engine to make two v-belt on the same level. Now, fasten the bolt, and press the ground cable of the engine under the bolt.

D. Installation of Line Filter:

Install the high tube between the filter and the bent tube so that the engine could stay away from the dust.

E. Installation of Belt Guard & Sprocket Guard

F. Install the light on the self-propelled body and make it with power supply.

G. Connect the pulling line of the accelerator and the speed adjuster accordingly. Then the whole installation is completed.

Before the no-load trial running, start up the engine by crank so as to observe the running of the platform. Please start up the engine for no load trial running after making sure it is normal.

Working: The operator should adjust and lubricate the machine properly so as to keep the machine working normally, with the satisfactory performance, improved working efficiency and longer service life.

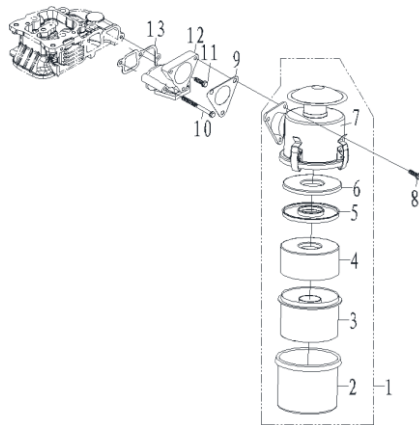
Warning:

- Please abide by the following regulations so as to avoid any accident.
- Please stop running the engine on the flat area. Please check, adjust and clean the parts after they stop running.
- Please fix the wheel if parking the machine on the downhill.
- Please put the removed security guard on the original position before starting up the machine.

| | | | | | | |
|----|---------------------|----------------------------------|---|------------|----------------------|--|
| 1 | 1901100 085-0001 | Cyclone, Air Cleaner | 1 | E10 -1 | INV- 31925- CN | P:AIR CLEANER(CYCLONE TYPE){E10-1}[IC-255D] |
| 2 | 1903100 001-0001 | Air Filter Sump | 1 | E10 -2 | | |
| 3 | 1901500 001-0001 | Filter Case | 1 | E10 -3 | | |
| 4 | 1903800 003-0001 | Steel Wire Filter | 1 | E10 -4 | | |
| 5 | 1901600 001-0001 | Filter Case,Cover | 1 | E10 -5 | | |
| 6 | 1903700 010-0001 | Foam Filter(38*98 *15) | 1 | E10 -6 | | |
| 7 | 1909600 002-0001 | Air Filter Connecting Disc | 1 | E10 -7 | | |
| 8 | 3603000 39 | Flange Bolt M6*12 | 3 | E10 -8 | | |
| 9 | 1901000 012-0001 | Air Cleaner Gasket | 1 | E10 -9 | INV- 31926- CN | P:GASKET(AIR CLEANER){E10-9}[IC- 255D] |
| 10 | 3603000 68 | Flange Bolt M6*70 | 5 | E10 -10 | | |
| 11 | 3603000 50 | Flange Bolt M6*25 | 2 | E10 -11 | | |

| | | | | | | |
|--------|-------------------------|--------------------------|---|-----------|----------------------|--|
| 1 0 | 3603000 50 | Flange Bolt M6*12 | 1 | E9- 10 | | |
| 1 1 | 1900600 003- 0001 | Flange Nut M6 | 2 | E9- 11 | | |
| 1 2 | 1200200 007- 0001 | Air Cleaner Case Assy | 1 | E9- 12 | INV- 31924- CN | P:AIR CLEANER CASE ASSY{E9-12}[IC-255D] |

AIR FILTER ASSY



| N O . | Part. NO. | Part Name | Qua ntity | Par t no | INV Code | Description |
|-------------|-----------|-----------|--------------|----------------|-------------|-------------|
| . | | | | | | |

A. Working of Cutter

1. The working faces of the moving and fixed knives should be on the same plane, with the difference not more than 5mm. the space in the front should be not more than 0.4mm, and the space on the back should be not more than 1.5mm. The space between the moving knife, the rod and the friction plate of the knife presser should be not more than 0.5mm. It is necessary to adjust the space, keep the knife rod vertical, adjust the knife presser by increasing or decreasing the spacer, or to replace the knife, so as to keep the above status.
2. The beginning and ending lines of the central route of all the moving knives should coincide with the central lines of the neighboring fixed knives, with the difference not more than 5 mm. If it does not coincide, adjust the length of the connecting rod accordingly.
3. Check the riveting of the moving and fixed knives if there's more than 1/3 knives lost or damaged, it would be necessary to replace the knife. It's also required to check the bolt of the knife presser to avoid any loosening.
4. Start up the diesel engine with crank to move flexible. If there is any block or tightening, it is advised to adjust the gap of the knife presser by increasing or decreasing the spacer.

B. Working of Conveying Chain:

1. For the proper tension rate of the upper and lower conveying chains, it should make the turning smoothly. It is available by loosening the adjustable nut of the passive sprocket to move left and right, so as to change the tension of the conveying chain.
2. Check the tines and riveting of the upper and lower conveying chains and repair them accordingly if there is any loosening or is lost.
3. Check the correspondence of the tines on the upper and lower conveying chain. Please adjust if it is not correspondent.

Working of Grain-Lifter

1. The pressing springs of five grain-lifters should keep close to the baffle, but not too tight. The biggest gap should not be more than 10mm. if not, please change the position of the pressing spring by loosening the nut.
2. If the meshing position of the star wheel and the tine is not in the middle, it is advised to loosen the adjustable nut on the standing pole of the grain-lifter, and then to adjust the length of the adjusting axle, so as to adjust the height of the star wheel accordingly.
3. If the tine shaped belt on the grain-lifter loosens, loosen the fixed bolt of the tine-shaped wheel, adjust accordingly and then fasten it.

Working of Placing Angle:

The angle between the placing and the moving direction could be $90^\circ \pm 20^\circ$. It could be adjusted according to the actual status by adjusting the bending degree of the crop leading plate.

Working of Clutch:

A. Working of Turning Clutch Pulling Line:

Note: Whether the turning clutch is cut off while clenching the handle of the turning clutch, and whether it is connected while unlocking the handle?

Working: Please make sure that the turning clutch works properly. If the handle cannot be reset while clenching the handle and unlocking, shake the machine to observe if the handle resets and adjust the gap of the handle to 0-1mm using bolt. It should make the turning clutch operate with the reliable connection and without loosening the conveyor line.

B. Working of Manual Accelerator:

For the Working of the manual accelerator, it should make the engine running at the highest speed as well as flameout. During working, to turn the handle of the accelerator to the limiting position counterclockwise, make the governor handle of the engine on the corresponding limiting position, and to fasten the fixed bolt.

C. Working of Gear Case's Clutch:

The gear case's clutch should be able to become completely free, or reliable connection as needed. It is available to adjust the nuts on the two ports of the pulling line accordingly.

D. Working of Master Clutch Pulling Line:

The master clutch should be able to become completely free, or reliable connection as needed. You may adjust the nuts on the two ports of the pulling line accordingly.

Note: Working of clutch: Adjust the space between the three pressing claws on the clutch and the separating bearing, which should be not less than 0.5mm when the clutch from the "connecting "status to the working status.

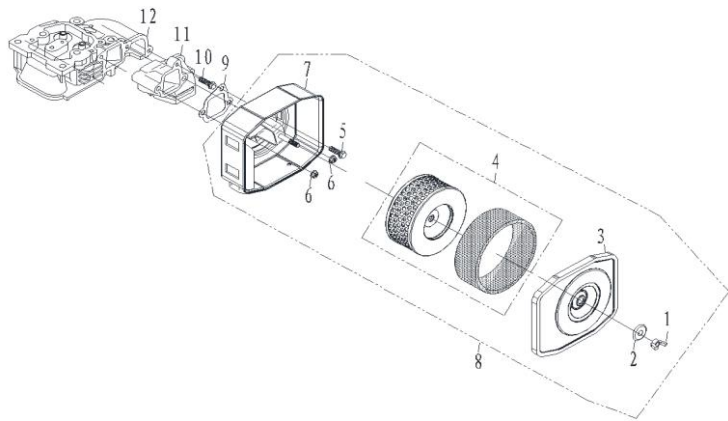
After completing the above Working, please start up the engine and use the clutch of the gear case together to make the machine for no load trial running. The trial running should meet the following requirements:

1. The separating of each handle of the machine should be complete.
2. The moving parts should move flexible and smooth, without breaking other parts.
3. The beginning and ending route of the central line of each moving knife should coincide with the central line of the neighboring fixed knives, with the difference not more than 5 mm.
4. The tines on the upper and lower conveying chains should be in correspondence.
5. There should be no abnormal noise from the gear case. The tension of the chain should be proper, without any abnormal noise. The tension of the belt wheel should also be kept proper.
6. All the fastening pieces should be kept tight.

| N O . | Part. NO. | English | Qua ntit y | Par t no | INV Code | Description |
|-------------|-------------------------|--------------------------------------|------------------|----------------|----------------------|--|
| 1 | 3611000 03 | Nut M6 | 1 | E9- 1 | | |
| 2 | 1909700 005- 0001 | Seal Sleeveing, Cover | 1 | E9- 2 | | |
| 3 | 1901200 010- 0001 | Seal Sleeveing, Plastic | 1 | E9- 3 | | |
| 4 | 1903400 001- 0001 | Air Cleaner Cover Assy | 1 | E9- 4 | | |
| 5 | 3603000 39 | Seal Ring, Air cleaner (M6*16) | 1 | E9- 5 | | |
| 6 | 3600400 05 | Seal Ring I, Air cleaner (M6) | 1 | E9- 6 | | |
| 7 | 1902300 004- 0001 | Element Shock Absorber | 1 | E9- 7 | | |
| 8 | 1901100 080- 0001 | Air Cleaner Element Assy | 1 | E9- 8 | INV- 31923- CN | P:AIR CLEANER ELEMENT ASSY{E9- 8}[IC-255D] |
| 9 | 1909400 002- 0001 | Shock Absorber Washer 2 | 1 | E9- 9 | | |

| NO. | Part. NO. | English | Quantity | Part no |
|-----|-----------------|---------------------|----------|---------|
| 1 | 360300050 | Bolt M6*25 | 4 | E8-1 |
| 2 | 360640007 | Washer 6 | 4 | E8-2 |
| 3 | 1600900003-0001 | Collar10*10 | 4 | E8-3 |
| 4 | 1600700001-0001 | Shock Absorber | 4 | E8-4 |
| 5 | 1600100002-0027 | Wind Scooper Assy | 1 | E8-5 |
| 6 | 1600800001-0002 | Shock Absorber Seat | 1 | E8-6 |

AIR FILTER ASSY



OPERATION

Warning:

Please refer to the following regulations to avoid any accident.

- Install the shell removed after checking and working. Don't put any flammable things near the vent of the muffler.
- Open the windows and doors for ventilation to avoid any gas poisoning if the machine starts up indoors.
- Do confirm the positions of the moving clutching handle (unoccupied), the master clutch handle (separated) and the harvester's clutch handle (separated) and notice whether there are children or others before starting up.

A. Preparation and Startup:

1. Check the lubrication of the cases and the connecting bolts.
2. Place the clutch handle on the position of "separating", the tap handle on the neutral gear, and the accelerator on "startup".
3. Start up the engine.

B. Stepping :

1. Place the tap handle on "gear" position.
2. Place the belt clutch handle on "gear" position smoothly, so as to make the machine step stably.
3. Place the gear case's clutch handle on "gear" position for the trial running of the cutter.

C. Gear Shifting & Reversing:

1. Place the belt clutch handle on "separating" position.
2. Place the tap handle on gear reversing position.
3. Place the belt clutch handle on "gear" position smoothly, so as to make the machine walk backward (or forward).
4. Please have the gear shifting after stopping the machine. It is strictly forbidden to shift the gear while moving.
5. If failed to put into gear once, connect the clutch handle and separate, and then put into gear again. Do not put into gear by force, which can damage the gears.

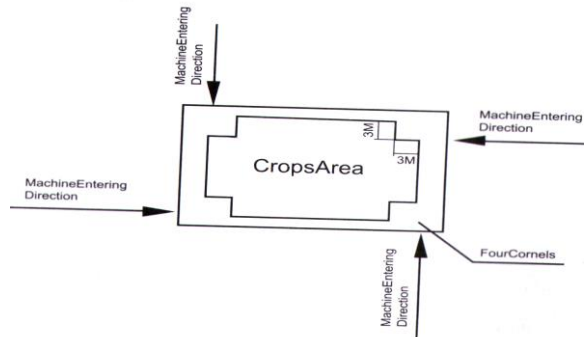
D. Turning:

For turning right, hold the right turning handle tightly. For turning left, hold the left turning handle tightly.

E. Operation on Field:

1. The height of the cutting stubble is determined by the operator.
2. Preparation: cut the crop at four corners manually with the square of 3*3m, so that the machine would operate and turn on the field. If the field ridge is too high to place, cut off 2-3 rows of crop first.
3. Pay attention to the barriers including stub, numb, bricks, iron wire and deep pits on the field, so as to avoid damaging the machine.
 - i) Generally, the machine enters the field from the left corner, and harvest clockwise.
 - ii) If the crop is fallen heavily, harvest manually. If the crop is fallen lightly, harvest reversely. If the condition is limited, harvest in the vertical lodging direction.
 - iii) If the field is wet, and the rubber wheels skid heavily, cancel the harvesting process.
 - iv) If the weather is windy, harvest crosswind, so as to improve the performance.

- v) When the machine walks downhill, increase the resistance manually (because the clutch is with single direction connecting tines).
- vi) If the weeds twist the machine, decrease the speed immediately and separate the clutch, so as to stop running the engine and to remove the malfunction.



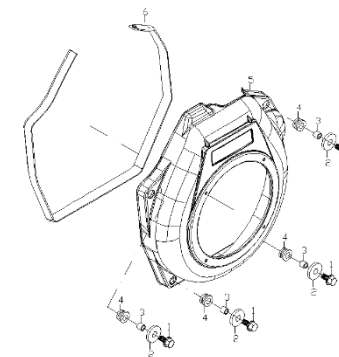
F. Stopping :

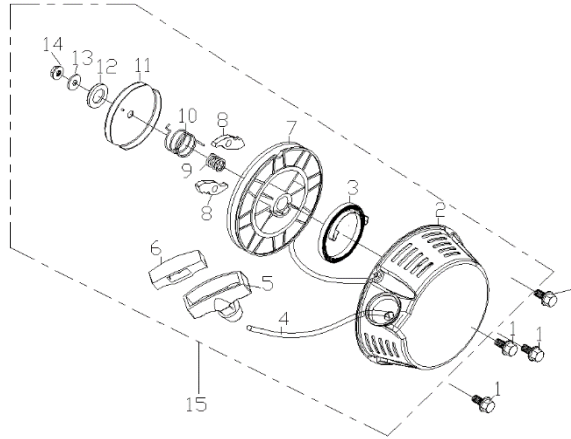
1. Place the belt clutch handle and the gear case's clutch handle on "separating" position.
2. Place the gear handle on the neutral gear position.
3. Make the engine flameout.

Warning: Add the oil and check the flat field after the engine has stopped running.

| | | |
|-------|--------------|-------------------------------------|
| E7-8 | INV-31918-CN | P:RATCHET STARTER{E7-8}[IC-255D] |
| E7-9 | INV-31919-CN | P:COMPRESSION SPRING{E7-9}[IC-255D] |
| E7-10 | INV-31920-CN | P:RETURN SPRING{E7-10}[IC-255D] |
| E7-11 | INV-31921-CN | P:SPRING COVER{E7-11}[IC-255D] |
| E7-12 | | |
| E7-13 | | |
| E7-14 | | |
| E7-15 | INV-31922-CN | P:HANDLE STARTER{E7-15}[IC-255D] |

WIND SCOOPER ASSY





| Part no | INV Code | Description |
|---------|--------------|---------------------------------|
| E7-1 | | |
| E7-2 | | |
| E7-3 | INV-31914-CN | P:SPIRAL SPRING{E7-3}[IC-255D] |
| E7-4 | INV-31915-CN | P:ROPE REEL{E7-4}[IC-255D] |
| E7-5 | INV-31916-CN | P:HANDLE STARTER{E7-5}[IC-255D] |
| E7-6 | | |
| E7-7 | INV-31917-CN | P:STARTER REEL{E7-7}[IC-255D] |

TROUBLESHOOTING

| Problem | Probable Cause | Remedy |
|--|---|---|
| The conveying is blocked | The upper & lower conveying chains are lost or broken | Adjust the tension of the upper & lower conveying chains. |
| | The crop is too wet, with dew or rain | Harvest after the crop is quite dry. |
| | The pressing spring is loose | Adjust the thickness accordingly |
| | The cutting knife digs the land. | Increase the cutting stubble properly. |
| | The crop falls heavily or disorderly. | Have the single direction harvest or cut part fallen crop manually |
| | The crop is too short. | It should be not shorter than 35cm |
| | The crop is too high and the crop inclines on the conveying | Increase the cutting stubble properly if the crop is higher than 1.2 m |
| | The crop inclines on the conveying when harvesting | Adjust the tension of the upper and lower conveying chains and make it consistent |
| The grain lifter star wheel doesn't work | The tines of the star wheel are broken | Replace the star wheel |
| | The star wheel and the tines are not meshing | Adjust them to make them meshing |
| The grain lifter star wheel runs on and off | Repair the tines | |
| | The conveying chain belt is broken, or the tines are lost | |
| The conveying chain doesn't work. | The chain buckle is broken | Replace the chain buckle |
| | The transmission sprocket of the conveying chain is broken | Replace the sprocket |
| The cutting stubble is uneven, with the laceration | The moving speed is too rapid | Adjust the accelerator |
| | The cutting knife is blunt, or the gap is too large | Repair or replace the cutting knife and adjust the gap accordingly. |
| The crop is fallen | The cutting knife digs the land | Clean and increase the cutting stubble accordingly |
| | There's one row left on the cutting range | Add the knives for the missing row |
| Abnormal noise | The bolt is loose | Check and fasten it |
| | The lubricating part is lack of lubricant | Check and add the lubricant. |

MAINTENANCE & STORAGE

Note: It is required to add the oil and have the check on the flat field after stopping the engine.

Maintenance:

1. The cutting performance would be influenced if the knife is blunt or broken. It is advised to grind or replace the knife.
2. If the gap in front of the knife is more than 1.5 mm because the knife presser is warp resulted from the abrasion of the friction plate or the knife presser.
3. When the riveting of the fixed knives and the moving knives is loose, fasten them accordingly.
4. If the knife is bent, it is necessary to shape or replace it.
5. If the grain lifter star wheel is worn or broken, which influence the grain lifting, it should be replaced.

Up keeping:

It is necessary to lubricate the parts of the machine, which could be very helpful to decrease the abrasion of the working parts, and to keep the machine in good condition, to develop the working efficiency and to extend the service life. Before operation, the operator should check whether the parts are lubricated. Do the lubrication as shown in the table below.

| Item | Lubricant | Lubricating type | Period |
|----------------------------------|------------|------------------|----------------------|
| Chain & sprocket | Engine oil | Press adding | Each turn |
| Connecting – rod bushing bearing | Butter | Press adding | Each turn |
| Other bearings & bearing bases | Butter | Painting | Once in every season |
| Gear case | Butter | | Each season |
| Gear box | Engine oil | | Each season |
| Knife presser, friction plate | Engine oil | Brushing | 2-4 hours |

Note: The gear box would not be added with oil on delivery. The users should add engine oil after completing the installation.

Lubricate the parts according to the table given above.

Check the fasten pieces and riveting before operation, and repair or replace it accordingly.

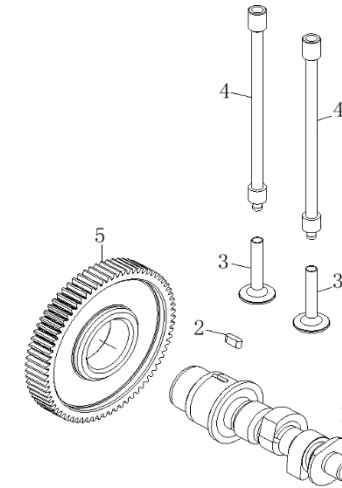
Check the gap of the cutting knife and adjust accordingly.

Thoroughly clean the machine after operation

Storage:

After completing the working on one season, the machine should be stored for the next season. Thus, the machine should be kept well as it's a long period.

1. After completing the harvesting, it is required to unload the machine from the tractor, clean it thoroughly and repair or replace the damaged parts.
2. Add enough lubricant on each adding point. The fixed knives and moving knives should be painted with butter on the surface. In addition, the baffle of the cutting platform and the grain-lifter cover should be painted with the antirust.
3. Unload the conveying chain, and store with the cutting platform together.



| Part no | INV Code | Description |
|---------|--------------|--|
| E6-1 | INV-31910-CN | P:CAMSHAFT{E6-1}[IC-255D] |
| E6-2 | | |
| E6-3 | INV-31911-CN | P:VALVE TAPPET{E6-3}[IC-255D] |
| E6-4 | INV-31912-CN | P:PUSH ROD{E6-4}[IC-255D] |
| E6-5 | INV-31913-CN | P:TIMING GEAR(CAMSHAFT){E6-5}[IC-255D] |

START COVER ASSY

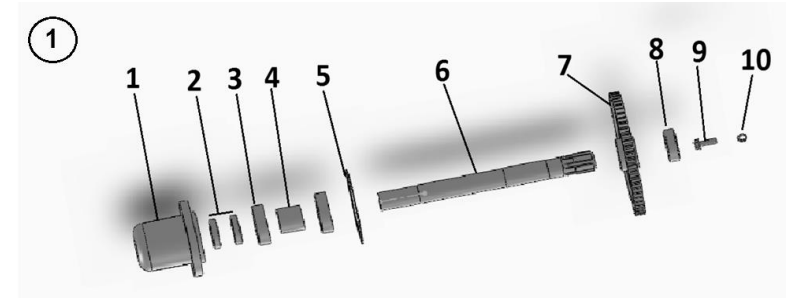
| | | | | | | |
|---|---------------------|---------------------------|---|----------|----------------------|--|
| 3 | 13008000 12-0001 | Oil Ring | 1 | E5- 3 | | |
| 4 | 13005000 29-0001 | Piston Ring Assy | 1 | E5- 4 | INV- 31904- CN | P:PISTON RING ASSY{E5-4}[IC-255D] |
| 5 | 13003000 38-0001 | Piston | 1 | E5- 5 | INV- 31905- CN | P:PISTON{E5-5}[IC- 255D] |
| 6 | 13013000 08-0001 | Clip, Piston Pin 19 | 2 | E5- 6 | INV- 31906- CN | P:CIRCLIP(PISTON PIN){E5-6}[IC-255D] |
| 7 | 13014000 18-0001 | Connecting Rod Assy | 1 | E5- 7 | INV- 31907- CN | P:CONNECTING ROD ASSY {E5-7}[IC-255D] |
| 8 | 13012000 11-0001 | Pin, Piston | 1 | E5- 8 | INV- 31908- CN | P:PISTON PIN{E5-8}[IC- 255D] |
| 9 | 13019000 02-0001 | Crank Pin Bearing | 2 | E5- 9 | INV- 31909- CN | P:CRANK PIN BEARING {E5-9}[IC-255D] |

CAMSHAFT ASSY

4. The cutting platform should be stored in a clean, dry and rainproof place. The tine of the grain lifter should be inward, so as to avoid any accident. In addition, it is strictly forbidden to place anything on the cutting platform.

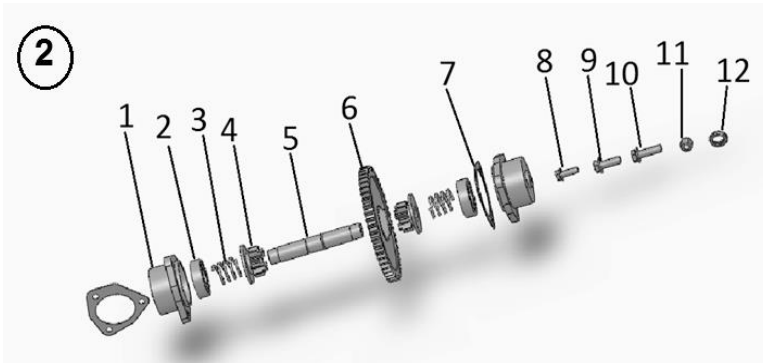
PARTS DIAGRAM & LIST-REAPER

Output Shaft



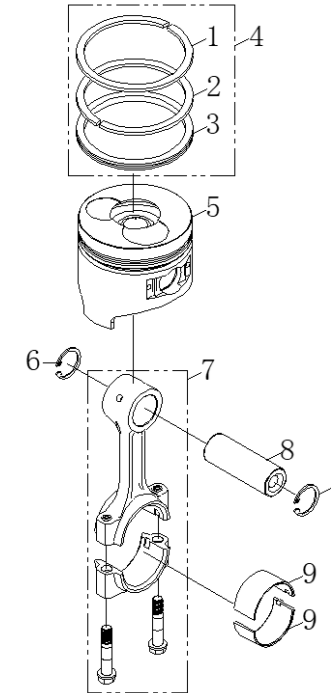
| S. No | KK-Part No | KK-Name |
|-------|------------|-------------------|
| 1 | B1-1 | Output shaft seat |
| 2 | B1-2 | Oil seal 30x45x10 |
| 3 | B1-3 | Bearing 6206 |
| 4 | B1-4 | Ring mat 31x38x5 |
| 5 | B1-5 | Paper mat |
| 6 | B1-6 | Output shaft |
| 7 | B1-7 | Gear 62 teeth |
| 8 | B1-8 | Bearing 198905 |
| 9 | B1-9 | Bolt M8x25 |
| 10 | B1-10 | Spring washer M8 |

Steering Shaft



| S. No | KK-Part No | Parts Name |
|-------|------------|-----------------------------|
| 1 | B2-1 | Steering shaft seat |
| 2 | B2-2 | Bearing 6304 |
| 3 | B2-3 | Spring 28x32x3 |
| 4 | B2-4 | Steering gear |
| 5 | B2-5 | Steering shaft |
| 6 | B2-6 | Middle gear for steering 52 |
| 7 | B2-7 | Steering seat paper mat |
| 8 | B2-8 | Bolt M8x25 |
| 9 | B2-9 | Bolt M10x30 |
| 10 | B2-10 | Bolt M10x35 |
| 11 | B2-11 | Bolt M10 |
| 12 | B2-12 | Ring 23x15 |

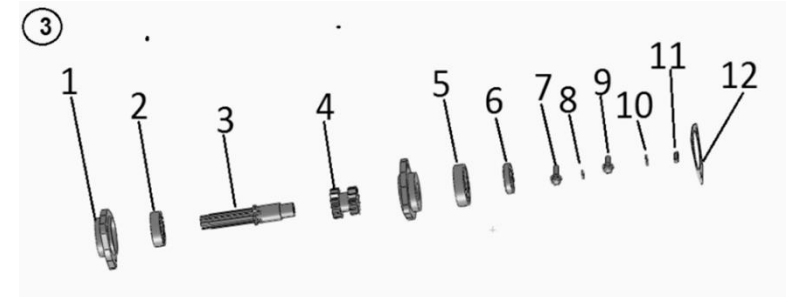
PISTON-CONNECTING ROD ASSY



| N O | Part. NO. | English | Qua ntity | Part no | INV Code | Description |
|--------|---------------------|------------|--------------|------------|-------------|-------------|
| 1 | 13006000 16-0001 | Gas Ring 1 | 1 | E5- 1 | | |
| 2 | 13007000 16-0001 | Gas Ring 2 | 1 | E5- 2 | | |

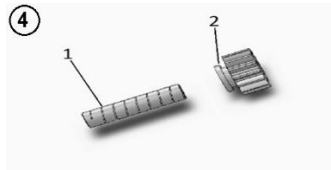
| | | | | | | |
|-------------|-------------------------|------------------------------------|---|-----------------|----------------------|---|
| 6 | 3607200 52 | Ball Bearing 6306/P5 | 1 | E4- 6 | | |
| 7 | 1302900 005- 0001 | Timing Gear Of Balance Shaft | 1 | E4- 7 | INV- 31900- CN | P:TIMING GEAR(BALANCE SHAFT){E4-7}[IC-255D] |
| 8 | 1302500 001- 0001 | Drive Gear Of Balance Shsft | 1 | E4- 8 | INV- 31901- CN | P:DRIVE GEAR(BALANCE SHAFT){E4-8}[IC-255D] |
| 9 | 3609800 16 | Key 5*5*7 | 2 | E4- 9 | | |
| 1 0 | 3609800 11 | Key 5*5*12 | 2 | E4- 10 | | |
| 1 1 | 1302700 001- 0001 | Balancer Shaft | 1 | E4- 11 | INV- 31902- CN | P:BALANCER SHAFT{E4- 11}[IC-255D] |
| 1 2 | 3609700 02 | Steel Ball S6.35=1/4 | 1 | E4- 12 | | |
| 1 3 | 1302100 003- 0000 | Crank Shaft Assy | 1 | E4- 13 | | |
| 1 3 1 | 1302100 043- 0000 | Crank Shaft Assy | 1 | E4- 13. 1 | | |
| 1 4 | 3609800 05 | key 4.78*4.78*35 | 1 | E4- 14 | | |
| 1 5 | 1302200 001- 0001 | Crankshaft Timing Gear | 1 | E4- 15 | INV- 31903- CN | P:TIMING GEAR(CRANKSHAFT){E4- 15}[IC-255D] |

Gear Shifting Shaft



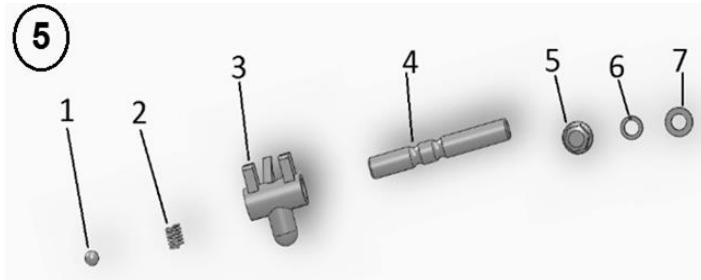
| S. No | KK-Part No | Parts Name |
|-------|------------|--------------------------------|
| 1 | B3-1 | Main shaft bearing seat |
| 2 | B3-2 | Bearing 6304 |
| 3 | B3-3 | Gear shifting shaft |
| 4 | B3-4 | Gear shifting shunt-wound gear |
| 5 | B3-5 | Bearing 6205 |
| 6 | B3-6 | Oil seal 25x45x10 |
| 7 | B3-7 | Bolt M8x25 |
| 8 | B3-8 | Spring washer M8 |
| 9 | B3-9 | Bolt M8x20 |
| 10 | B3-10 | Flat washer M8 |
| 11 | B3-11 | Flat key 6x6x20 |
| 12 | B3-12 | Paper mat |

Reverse Gear Shaft

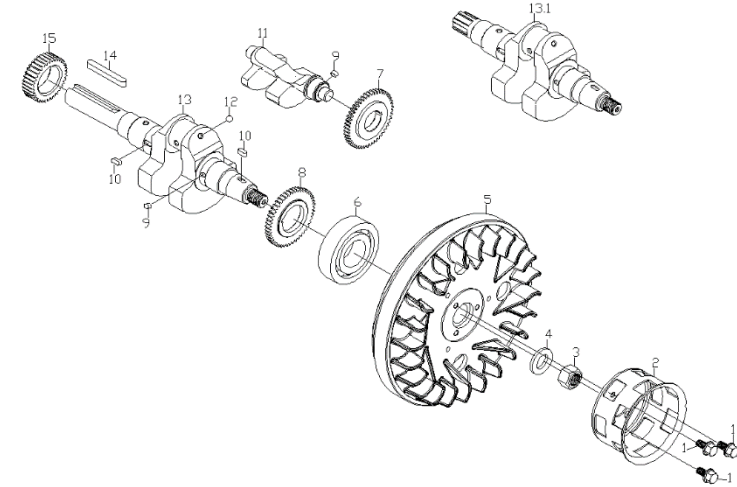


| S. No | KK-Part No | Parts Name |
|-------|------------|--------------------|
| 1 | B4-1 | Reverse gear shaft |
| 2 | B4-2 | Reverse gear tooth |

Reverse Gear Shifting Fork



| S. No | KK-Part No | Parts Name |
|-------|------------|----------------------------------|
| 1 | B5-1 | Shifting fork ball M8 |
| 2 | B5-2 | Shifting fork spring 8x17x1 |
| 3 | B5-3 | Reverse gear shifting fork |
| 4 | B5-4 | Reverse gear shifting fork shaft |
| 5 | B5-5 | Bolt M8x16 |
| 6 | B5-6 | Spring washer M8 |
| 7 | B5-7 | Flat washer M8 |

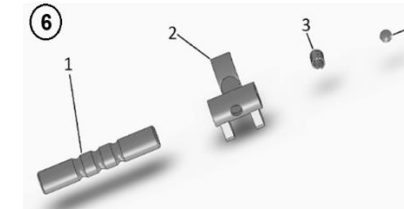


| N O | Part. NO. | English | Qua ntit y | Par t no | INV Code | Description |
|--------|-------------------------|-----------------------|------------------|----------------|----------------------|--------------------------------------|
| 1 | 3603000 34 | Flange Bolt M6*12 | 3 | E4- 1 | | |
| 2 | 2001900 012- 0001 | Starter Pulley | 1 | E4- 2 | INV- 31898- CN | P:STARTER PULLEY {E4- 2}[IC-255D] |
| 3 | 3600500 10 | Flange Nut M16*1.5 | 1 | E4- 3 | | |
| 4 | 3411400 001- 0001 | Washer 17*32*4.6 | 1 | E4- 4 | | |
| 5 | 1303000 031- 0001 | Fly Wheel | 1 | E4- 5 | INV- 31899- CN | P:FLY WHEEL{E4-5}[IC- 255D] |

| | | | | | | |
|--------|---------------------|---------------------------------|---|-----------|----------------------|--|
| 1 5 | 3607100 23 | Sealing Ring φ34.5*1.8 | 1 | E3- 15 | | |
| 1 6 | 3412000 001-0001 | Block, Bolt | 1 | E3- 16 | | |
| 1 7 | 3603000 39 | Flange Bolt M6*14 | 1 | E3- 17 | | |
| 1 8 | 1502200 001-0001 | Engine Oil Filter Element | 1 | E3- 18 | INV- 31897- CN | P:ENGINE OIL FILTER ELEMENT{E3-18}[IC- 255D] |
| 1 9 | 3607100 17 | Seal Ring φ24*2.4 | 1 | E3- 19 | | |
| 2 0 | 1101000 056-0001 | Cover, Crackcase | 1 | E3- 20 | | |

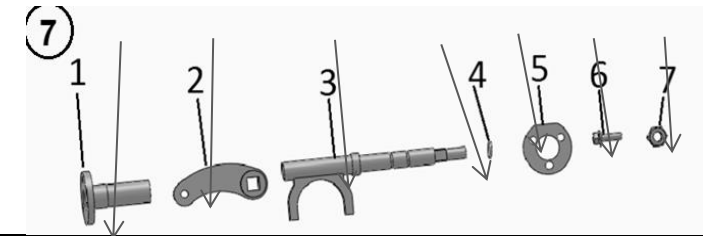
CRANK-FLY WHEEL ASSY

Gear Shift Shifting Fork Assembly



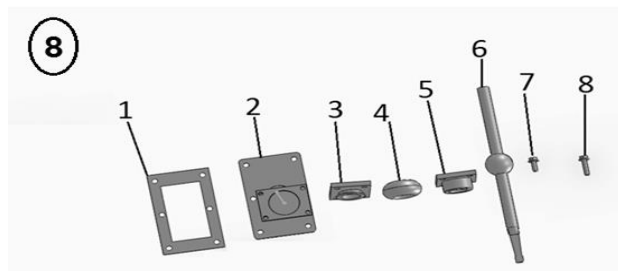
| S. No | KK-Part No | Parts Name |
|-------|------------|--------------------------------|
| 1 | B6-1 | Gear shift shifting fork shaft |
| 2 | B6-2 | Gear shift shifting fork |
| 3 | B6-3 | Shifting fork spring 8x17x1 |
| 4 | B6-4 | Shifting fork ball 8 |

Steering Shifting Fork Assembly



| S. No | KK-Part No | Parts Name |
|-------|------------|------------------------|
| 1 | B7-1 | Steering bush |
| 2 | B7-2 | Steering arm |
| 3 | B7-3 | Steering shifting fork |
| 4 | B7-4 | O-ring 13x10x2 |
| 5 | B7-5 | Steering paper mat |
| 6 | B7-6 | Reel bolt M6x20 |
| 7 | B7-7 | Nut M10 |

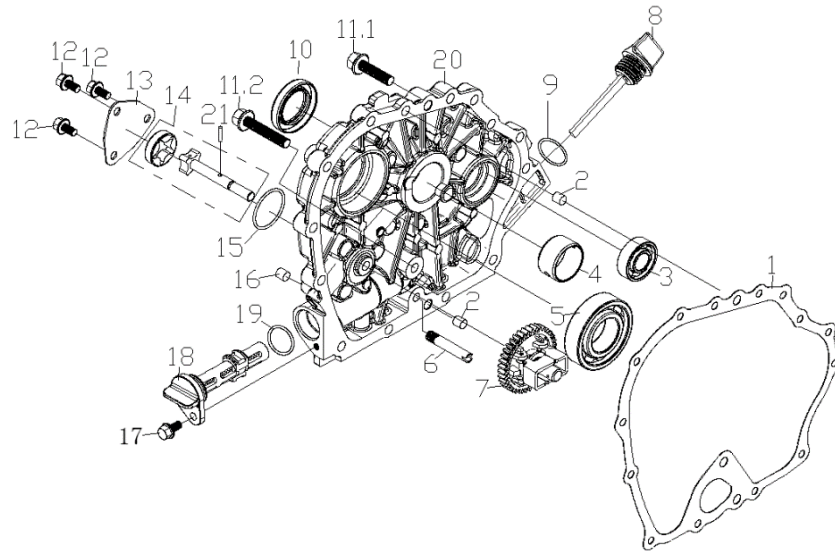
Standpipe Assembly



| S. No | KK-Part No | Parts Name |
|-------|------------|-------------------------------------|
| 1 | B8-1 | Paper mat (main shaft bearing seat) |
| 2 | B8-2 | Standpipe |
| 3 | B8-3 | Ball head hold-down plate A |
| 4 | B8-4 | Rubber dust cover |
| 5 | B8-5 | Ball head hold-down plate B |
| 6 | B8-6 | Ball head gear shifting rod |
| 7 | B8-7 | Bolt M6x16 |
| 8 | B8-8 | Bolt M6x25 |

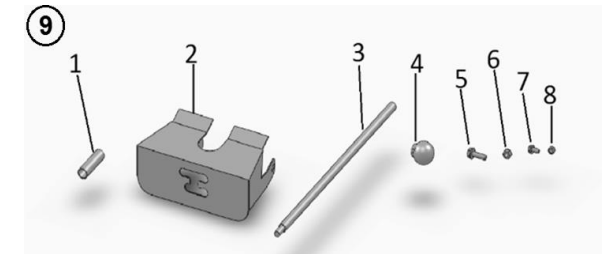
| | | | | | | |
|----|---------------------|-------------------------|----|-----------------|----------------------|---------------------------------------|
| 5 | 3607200 35 | Ball Bearing 6205/P5 | 6 | E3- 5 | | |
| 6 | 1502700 001-0001 | Oil Indicator | 1 | E3- 6 | INV- 31893- CN | P:OIL INDICATOR{E3- 6}[IC-255D] |
| 7 | 1701200 015-0001 | Governor Kit Comp | 1 | E3- 7 | INV- 31894- CN | P:GOVERNOR KIT COMP{E3-7}[IC-255D] |
| 8 | 1104700 002-0001 | Dipstick | 1 | E3- 8 | | |
| 9 | 3607100 17 | O-Ring φ24*2.4 | 1 | E3- 9 | | |
| 10 | 3608000 37 | Oil Seal φ25*φ42*10 | 1 | E3- 10 | | |
| 11 | 3602201 35 | Flange Bolt M8 * 28 | 14 | E3- 11. 1 | | |
| 12 | 3602200 53 | Flange Bolt M8 * 35 | 1 | E3- 11. 2 | | |
| 13 | 3603000 34 | Flange Bolt M6*12 | 3 | E3- 12 | | |
| 14 | 1500600 001-0001 | Oil Pump Cover | 1 | E3- 13 | INV- 31895- CN | P:COVER(OIL PUMP){E3- 13}[IC-255D] |
| 15 | 1500100 002-0001 | Oil Pump Assy (29*8) | 1 | E3- 14 | INV- 31896- CN | P:OIL PUMP ASSY {E3- 14}[IC-255D] |

CRANKCASE COVER ASSY



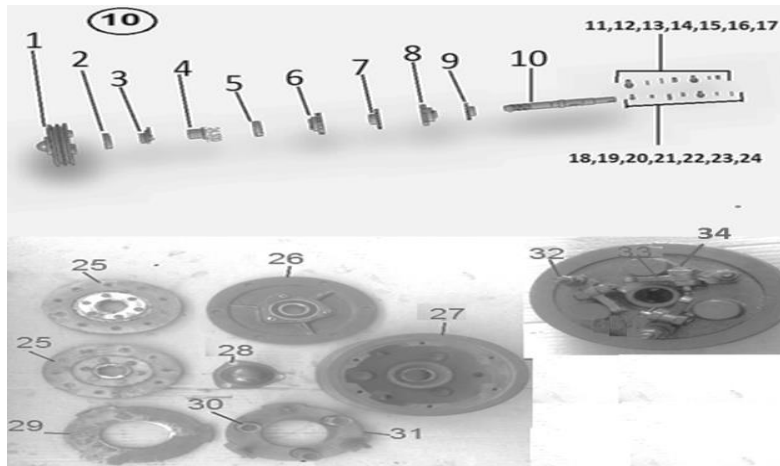
| N O. | Part. NO. | English | Qua ntity | Par t no | INV Code | Description |
|---------|---------------------|------------------------|--------------|-------------|-------------|-------------|
| 1 | 1101400 018-0001 | Gasket, Case Cover | 1 | E3- 1 | | |
| 2 | 3608500 06 | Pin $\phi 8 \times 12$ | 2 | E3- 2 | | |
| 3 | 3607200 74 | Bearing 6202/P5 | 1 | E3- 3 | | |
| 4 | 1101200 001-0000 | Main Bearing | 2 | E3- 4 | | |

Gear Shifting Rod Assembly



| S. No | KK-Part No | Parts Name |
|-------|------------|-------------------------------|
| 1 | B9-1 | Gear shifting rod sleeve |
| 2 | B9-2 | Gear indicator |
| 3 | B9-3 | Gear shifting straight rod |
| 4 | B9-4 | Gear shifting rod handle ball |
| 5 | B9-5 | Bolt M8x25 |
| 6 | B9-6 | Nut M8 |
| 7 | B9-7 | Bolt M6x12 |
| 8 | B9-8 | Self-lock nut M6 |

Clutch Shaft Assembly



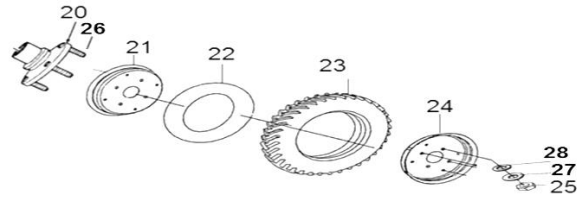
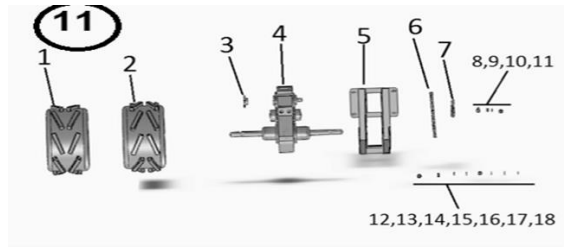
| S. No | KK-Part No | Parts Name |
|-------|------------|------------------------------------|
| 1 | B10-1 | Clutch Assy |
| 2 | B10-2 | Thrust bearing 688808 |
| 3 | B10-3 | Clutch separator |
| 4 | B10-4 | Buy # B10-6 |
| 5 | B10-5 | Bearing 6205 |
| 6 | B10-6 | Clutch seat |
| 7 | B10-7 | Cutting table chain wheel 20 Teeth |
| 8 | B10-8 | Spherical bearing with seat UC 204 |
| 9 | B10-9 | Input chain wheel 16 Teeth |
| 10 | B10-10 | Clutch shaft |
| 11 | B10-11 | Bolt M10x30 |
| 12 | B10-12 | Spring washer M10 |

| | | | | | | |
|---|----------|--|---|-------|--|--|
| 2 | 11047000 | Oil Filler Gap | 1 | E2-20 | | |
| 0 | 02-0001 | | | | | |
| 2 | 36071001 | O-Ring $\phi 24 \times 2.4$ | 1 | E2-21 | | |
| 1 | 7 | | | | | |
| 2 | 36073000 | Needle Bearing Hk081410 | 2 | E2-22 | | |
| 2 | 36080000 | Oil Seal 8*14*4 | 1 | E2-23 | | |
| 2 | 36029001 | Drain Plug M16*1.5*16 | 1 | E2-24 | | |
| 4 | 3 | | | | | |
| 2 | 34096000 | Oil Plug Seal 16.5*22.5*2.6 | 1 | E2-25 | | |
| 5 | 02-0002 | | | | | |
| 2 | 36080003 | Oil Seal $\phi 30 \times \phi 45 \times 8$ | 1 | E2-26 | | |
| 6 | 6 | | | | | |
| 2 | 36066001 | Washer 6 | 2 | E2-27 | | |
| 7 | 8 | | | | | |
| 2 | 36062000 | Spring Washer | 2 | E2-28 | | |
| 8 | 7 | | | | | |
| 2 | 36004000 | Flange Bolt M6 | 3 | E2-29 | | |
| 9 | 5 | | | | | |

| | | | | | | |
|--------|---------------------|-----------------------------|---|-----------|----------------------|--------------------------------|
| 1 0 | 36064000 7 | Washer 6 | 1 | E2- 10 | | |
| 1 1 | 36030003 9 | Flange Bolt M6*20 | 1 | E2- 11 | | |
| 1 2 | 11024000 02-0001 | Starter Seat Cover | 1 | E2- 12 | | |
| 1 3 | 36022005 8 | Flange Bolt M10*20 | 2 | E2- 13 | | |
| 1 4 | 36072007 4 | Ball Bearing 6202/P5 | 1 | E2- 14 | | |
| 1 5 | 36073000 5 | Needle Bearing HM1512 | 1 | E2- 15 | | |
| 1 6 | 36053000 3 | Bolt, Stud, M6*40 | 2 | E2- 16 | | |
| 1 7 | 36053000 1 | Bolt, Stud, M6*30 | 1 | E2- 17 | | |
| 1 8 | 36030008 8 | Bolt M8*16 | 1 | E2- 18 | | |
| 1 9 | 13024000 01-0000 | Retainer | 1 | E2- 19 | INV- 31892- CN | P:RETAINER{E2-19}[IC- 255D] |

| S. No | KK-Part No | Parts Name |
|-------|------------|-----------------------|
| 13 | B10-13 | Flat washer M10 |
| 14 | B10-14 | Nut M10 |
| 15 | B10-15 | Bolt M8x25 |
| 16 | B10-16 | Spring washer M8 |
| 17 | B10-17 | Nut M8 |
| 18 | B10-18 | Bolt M6x20 |
| 19 | B10-19 | Nut M6 |
| 20 | B10-20 | Flat key 6x6x30 |
| 21 | B10-21 | Flat key 6x6x20 |
| 22 | B10-22 | Bolt M8x20 |
| 23 | B10-23 | Spring washer M8 |
| 24 | B10-24 | Flat washer M8 |
| 25 | B10-25 | Clutch Plate |
| 26 | B10-26 | Cover Clutch Housing |
| 27 | B10-27 | Clutch Housing |
| 28 | B10-28 | Dust Cover Clutch |
| 29 | B10-29 | Pressure Plate-1 |
| 30 | B10-30 | Clutch Spring |
| 31 | B10-31 | Pressure Plate-2 |
| 32 | B10-32 | Eye Bolt-Clutch |
| 33 | B10-33 | Finger -Clutch |
| 34 | B10-34 | Pin for Finger-Clutch |
| 35 | B10-35 | Split pin |

Herringbone Gear

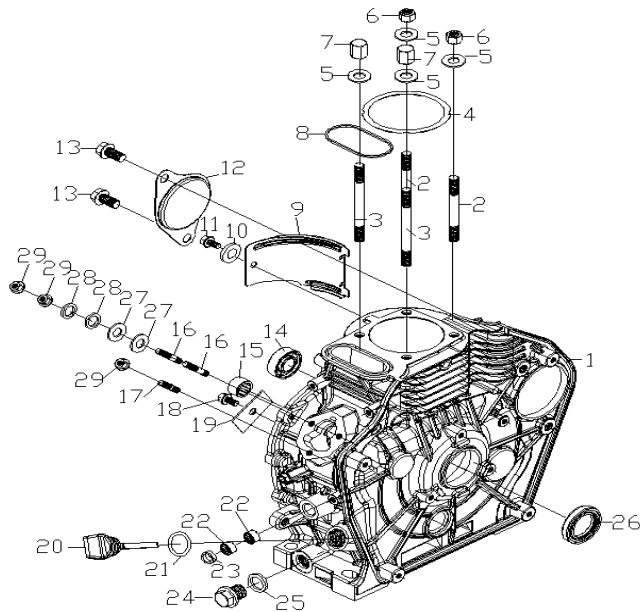


| S. No | KK-Part No | Parts Name |
|-------|------------|-------------------|
| 1 | B11-1 | N/A |
| 2 | B11-2 | N/A |
| 3 | B11-3 | Input chain wheel |
| 4 | B11-4 | Transmission case |
| 5 | B11-5 | N/A |
| 6 | B11-6 | Chain 68 |
| 7 | B11-7 | Chain 46 |
| 8 | B11-8 | Bolt M10x110 |
| 9 | B11-9 | Bolt M10 |
| 10 | B11-10 | Spring washer M10 |
| 11 | B11-11 | Bolt M10x15 |
| 12 | B11-12 | Bolt M12x35 |
| 13 | B11-13 | Bolt M12 |

| | | | | | | |
|---|---------------------|-------------------------------|---|------|--------------|--|
| 1 | 11003000 54-0001 | Crankcase Comp | 1 | E2-1 | | |
| 2 | 12039000 19-0001 | Cylinder Head StudM/9*79 | 2 | E2-2 | INV-31887-CN | P:CYLINDER HEAD STUD(M9X79){E2-2}[IC-255D] |
| 3 | 12039000 18-0001 | Cylinder Head Stud/M9*88 | 2 | E2-3 | INV-31888-CN | P:CYLINDER HEAD STUD(M9X88){E2-3}[IC-255D] |
| 4 | 12008000 59-0001 | Cylinder Head Shim(0.1 - 0.5) | 1 | E2-4 | | |
| 5 | 12040000 04-0001 | Washer/8.5*16*3 | 4 | E2-5 | | |
| 6 | 12038000 05-0001 | Cylinder Head Nut (M8 Thin) | 2 | E2-6 | INV-31889-CN | P:CYLINDER HEAD NUT{E2-6}[IC-255D] |
| 7 | 12038000 06-0001 | Cylinder Head Nut (M8 Thick) | 2 | E2-7 | INV-31890-CN | P:CYLINDER HEAD NUT(THICK){E2-7}[IC-255D] |
| 8 | 16041000 01-0002 | Rectangle Seal Ring | 1 | E2-8 | INV-31891-CN | P:RECTANGLE SEAL RING{E2-8}[IC-255D] |
| 9 | 16006000 03-0001 | Wind Guide Plate | 1 | E2-9 | | |

| | | | | | | |
|--------|---------------------|------------------|---|-----------|----------------------|-------------------------------------|
| 2 3 | 14018000 15-0001 | Valve, Exhaust | 1 | E1- 23 | INV- 31885- CN | P:EXHAUST VALVE{E1- 23}[IC-255D] |
| 2 4 | 14017000 14-0001 | Valve, Inlet | 1 | E1- 24 | INV- 31886- CN | P:INTAKE VALVE{E1-24}[IC- 255D] |
| 2 5 | 36053000 7 | Bolt. Stud,M6*72 | 2 | E1- 25 | | |

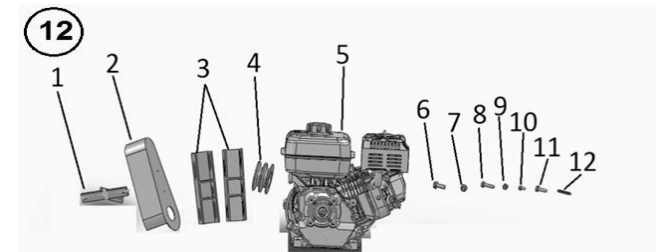
CRANKCASE ASSY



| N O | Part. NO. | English | Qua ntity | Par t no | INV Code | Description |
|--------|-----------|---------|--------------|-------------|-------------|-------------|
|--------|-----------|---------|--------------|-------------|-------------|-------------|

| S. No | KK-Part No | Parts Name |
|-------|------------|---------------------|
| 14 | B11-14 | Spring washer M12 |
| 15 | B11-15 | Flat washer M12 |
| 16 | B11-16 | Bolt M10x25 |
| 17 | B11-17 | Spring washer M10 |
| 18 | B11-18 | Flat washer 35x10x3 |
| 19 | B11-19 | Flat key 8x8x60 |
| 20 | B11-20 | Wheel Hub (L/R) |
| 21 | B11-21 | Disc Inner (L/R) |
| 22 | B11-22 | Tube |
| 23 | B11-23 | Tyre |
| 24 | B11-24 | Disc Outer (L/R) |
| 25 | B11-25 | Nut-M12 |
| 26 | B11-26 | Bolt-12X30 Hex |
| 27 | B11-27 | Washer-12 Spring |
| 28 | B11-28 | Washer-12 Plain |

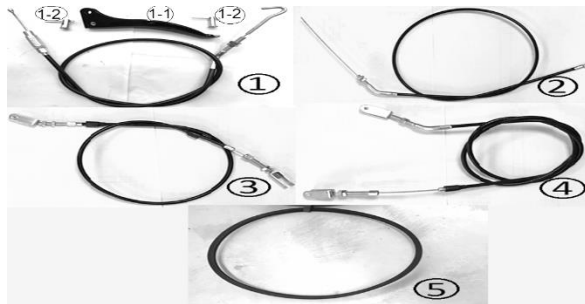
Power Engine Assembly



| S. No | KK-Part No | Parts Name |
|-------|------------|-----------------|
| 1 | B12-1 | Belt cover rack |
| 2 | B12-2 | Belt cover |

| | | |
|----|--------|-------------------------------------|
| 3 | B12-3 | U-steel connecting seat 36x54x200x3 |
| 4 | B12-4 | Pulley 85 |
| 5 | B12-5 | Power engine |
| 6 | B12-6 | Bolt M10x25 |
| 7 | B12-7 | Nut M10 |
| 8 | B12-8 | Bolt M8x30 |
| 9 | B12-9 | Nut M8 |
| 10 | B12-10 | Bolt M6x12 |
| 11 | B12-11 | Bolt M8x25 |
| 12 | B12-12 | flat key 5x5x40 |

Belt & Wire



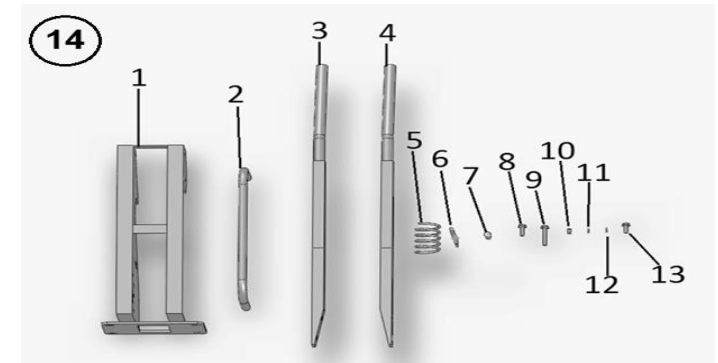
| S. No | KK-Part No | Parts Name |
|-------|------------|-----------------------------------|
| 1 | B13-1 | Turning wire |
| 1-1 | B13-1-1 | Turning Lever |
| 1-2 | B13-1-2 | Cable Stopper |
| 2 | B13-2 | Throttle cable |
| 3 | B13-3 | Walking clutch wire 1060 MM |
| 4 | B13-4 | Cutting table clutch wire 1570 MM |

| | | | | | | |
|--------|---------------------|--------------------------|---|-----------|----------------------|---|
| 1 1 | 14032000 01-0001 | Cotter | 4 | E1- 11 | INV- 31882- CN | P:COTTER{E1-11}[IC-255D] |
| 1 2 | 14033000 05-0001 | Valve Adjusting Plate | 2 | E1- 12 | INV- 31883- CN | P:VALVE ADJUSTING PLATE {E1-12}[IC-255D] |
| 1 3 | 36052000 1 | Bolt, Stud, M8*32 | 2 | E1- 13 | | |
| 1 4 | 12002000 07-0001 | Flange Bolt M8x45 | 1 | E1- 14 | | |
| 1 5 | 36030011 3 | Lock Nut (M8*45) | 1 | E1- 15 | | |
| 1 6 | 14037000 03-0001 | Valve, Exhaust, Arm | 1 | E1- 16 | | |
| 1 7 | 14021000 03-0001 | Arm Base | 1 | E1- 17 | | |
| 1 8 | 14024000 04-0001 | Valve, Inlet, Arm | 2 | E1- 18 | | |
| 1 9 | 14020000 07-0001 | Valve Rock Arm, Inlet | 1 | E1- 19 | | |
| 2 0 | 14022000 09-0001 | Rock Arm Seat | 1 | E1- 20 | | |
| 2 1 | 36085000 3 | Pin 4*8 | 1 | E1- 21 | | |
| 2 2 | 14019000 09-0001 | Arm Assy | 1 | E1- 22 | INV- 31884- CN | P:ARM ASSY{E1-22}[IC- 255D] |

| N O. | Part. NO. | English | Qua ntity | Part no | INV Code | Description |
|---------|---------------------|---------------------------------|--------------|------------|----------------------|---|
| 1 | 36053000 4 | Bolt Stud, M6*60 | 2 | E1-1 | | |
| 2 | 16040000 01-0002 | Adjusting Gasket Cover | 1 | E1-2 | | |
| 3 | 18067000 01-0000 | Adjusting Gasket (0.1 - 0.5) | | E1-3 | | |
| 4 | 18060000 01-0000 | Fuel Injection Assy | 1 | E1-4 | | |
| 5 | 18143000 01-0001 | Fuel Injection Clamp | 1 | E1-5 | | |
| 6 | 36004000 5 | Flange Nut M6 | 2 | E1-6 | | |
| 7 | 14031000 01-0001 | Valve Spring Washer(14*23*1) | 4 | E1-7 | INV- 31879- CN | P:VALVE SPRING WASHER{E1-7}[IC-255D] |
| 8 | 12009000 08-0002 | Valve Seal | 2 | E1-8 | | |
| 9 | 14027000 07-0001 | Spring, Vale | 2 | E1-9 | INV- 31880- CN | P:VALVE SPRING{E1-9}[IC- 255D] |
| 10 | 14028000 06-0001 | Rock Arm Assy | 2 | E1- 10 | INV- 31881- CN | P:ROCK ARM ASSY{E1- 10}[IC-255D] |

| S. No | KK-Part No | Parts Name |
|-------|------------|-------------|
| 5 | B13-5 | Belt B 1219 |

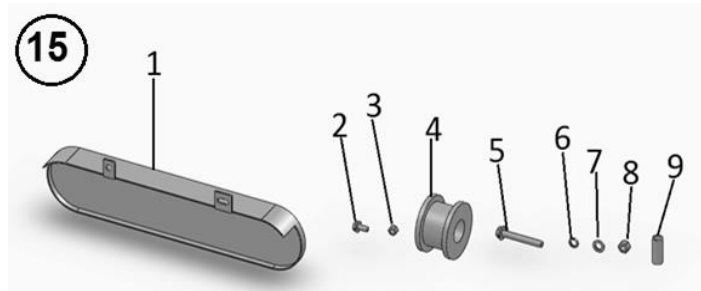
Handle Rack Assembly



| S. No | KK-Part No | Parts Name |
|-------|------------|------------------------------|
| 1 | B14-1 | Frame rack |
| 2 | B14-2 | Handle rack |
| 3 | B14-3 | Handle (Left) |
| 4 | B14-4 | Handle (Right) |
| 5 | B14-5 | Spring (Reaper clutch lever) |
| 5-1 | B14-5-1 | Spring (Master Clutch) |
| 6 | B14-6 | Clutch pulling rod |
| 7 | B14-7 | Pulling rod cover |
| 8 | B14-8 | Bolt M10x30 |
| 9 | B14-9 | Bolt M10x60 |
| 10 | B14-10 | Bolt M10 |
| 11 | B14-11 | Spring washer M10 |

| | | |
|----|--------|-----------------|
| 12 | B14-12 | Flat washer M10 |
| 13 | B14-13 | Bolt M10 x 25 |

Cover Tensioning Part

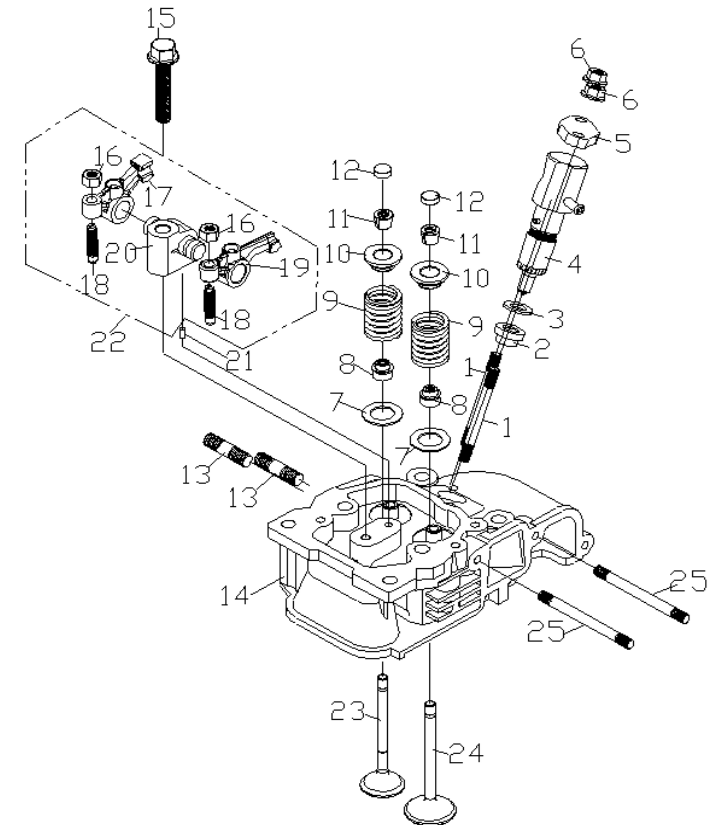


| S. No | KK-Part No | Parts Name |
|-------|------------|--------------------------|
| 1 | B15-1 | Running chain belt cover |
| 2 | B15-2 | Bolt M8x16 |
| 3 | B15-3 | Nut M8 |
| 4 | B15-4 | Nylon tensioning wheel |
| 5 | B15-5 | Bolt M10x70 |
| 6 | B15-6 | spring washer M10 |
| 7 | B15-7 | Flat washer M10 |
| 8 | B15-8 | Nut M10 |
| 9 | B15-9 | Tensioning wheel push |

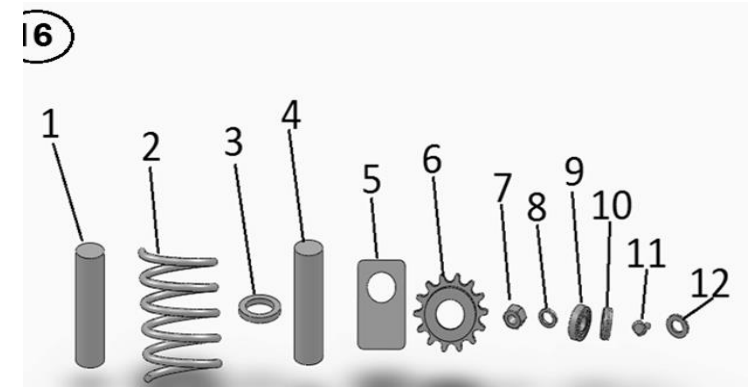
Cutting Table Chain Wheel Tensioning Assembly

PART DIAGRAM OF DIESEL ENGINE

CYLINDER HEAD ASSY

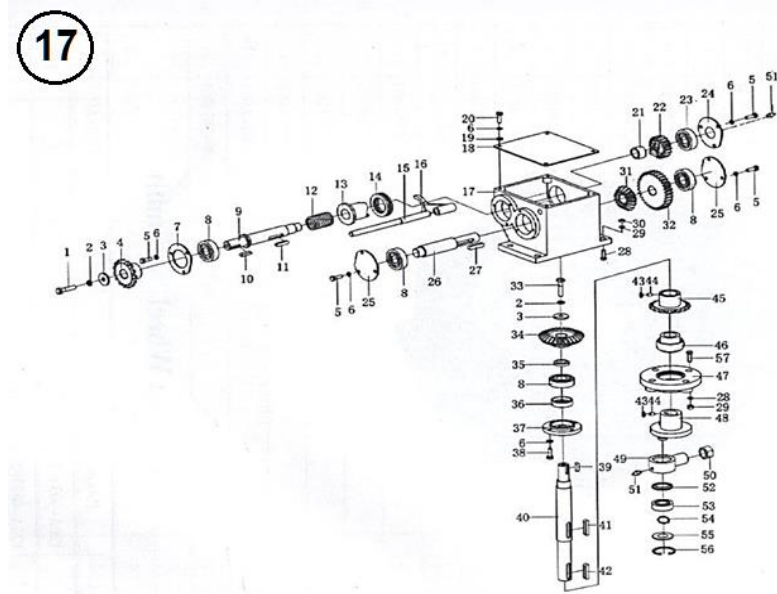


| | | |
|-------|----------|---------------------------|
| 1.4 | 12-1.4 | Fuel joint Assy |
| 1-4.1 | 12-1.4.1 | N/A |
| 1-4.2 | 12-1.4.2 | N/A |
| 2 | 12-2 | Fuel tube 8.5x4.5 (Drain) |
| 3 | 12-3 | Clip Fuel tube |
| 4 | 12-4 | N/A |
| 5 | 12-5 | N/A |
| 6 | 12-6 | N/A |
| 7 | 12-7 | N/A |
| 8 | 12-8 | N/A |



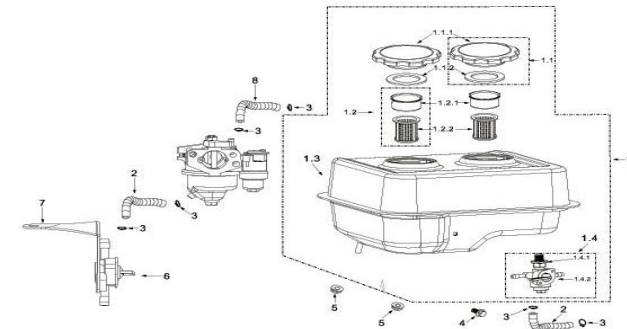
| S. No | KK-Part No | Parts Name |
|-------|------------|-----------------------------------|
| 1 | B16-1 | Tensioning wheel location shaft |
| 2 | B16-2 | Tensioning wheel torsional spring |
| 3 | B16-3 | Tensional wheel push |
| 4 | B16-4 | tensional wheel shaft |
| 5 | B16-5 | Tensional wheel assemble arm |
| 6 | B16-6 | Tensioning chain wheel |
| 7 | B16-7 | Bolt M10 |
| 8 | B16-8 | spring washer M10 |
| 9 | B16-9 | bearing 6202 |
| 10 | B16-10 | Stop Ring-35 inner |
| 11 | B16-11 | special bolt |
| 12 | B16-12 | plat washer M10 |

Cutting Table Gear Transmission



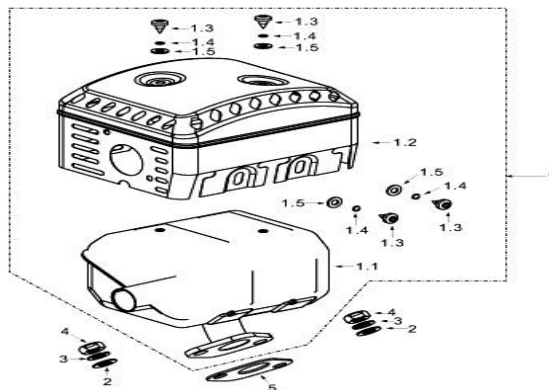
| S. No | KK-Part No | Parts Name |
|-------|------------|--------------------------------|
| 1 | R17-1 | Bolt M8x20 |
| 2 | R17-2 | Washer M8 |
| 3 | R17-3 | Washer M8 |
| 4 | R17-4 | Reaper Input Sprocket 15 Teeth |
| 5 | R17-5 | Bolt M6x15 |
| 6 | R17-6 | Washer M6 |
| 7 | R17-7 | End Cover(A) |
| 8 | R17-8 | Bearing 6204 |
| 9 | R17-9 | Reaper Input Shaft |
| 10 | R17-10 | Key 6x6x25 |

| Sl. No | KK Part No | KK Part Name |
|--------|------------|-----------------------|
| 1.1 | 11-1.1 | Muffler body |
| 1.2 | 11-1.2 | Protector Muffler -A |
| 1.3 | 11-1.3 | Screw M5 x 8 |
| 1.4 | 11-1.4 | Spring washer Φ5 |
| 1.5 | 11-1.5 | Washer Φ 5 |
| 2 | 11-2 | Washer Φ 8 |
| 3 | 11-3 | Spring Φ 8 |
| 4 | 11-4 | Nut M8 |
| 5 | 11-5 | Gasket (Exhaust Part) |



| Sl. No | KK Part No | KK Part Name |
|--------|------------|--------------------------------------|
| 1 | 12-1 | Fuel tank ass. |
| 1.1 | 12-1.1 | Fuel tank cover Assy. |
| 1-1.1 | 12-1.1.1 | N/A |
| 1-1.2 | 12-1.2 | Rubber seal, Fuel tank cover 38x56x3 |
| 1.2 | 12-1.2 | Fuel filter Assy |
| 1-2.1 | 12-1.2.1 | N/A |
| 1-2.2 | 12-1.2.2 | N/A |
| 1.3 | 12-1.3 | N/A |

| Sl. No | KK Part No | KK Part Name |
|--------|------------|-----------------------|
| 1 | 10-1 | Air Cleaner Assy |
| 1-1 | 10-1.1 | Air Cleaner Seat Ass. |
| 1-1.1 | 10-1.1.1 | Air Cleaner seat |
| 1-1.2 | 10-1.1.2 | Seal Ring |
| 1-1.3 | 10-1.1.3 | Cover board |
| 1-1.4 | 10-1.1.4 | Screw M4 x 12 |
| 1-2 | 10-1.2 | Filter Assy |
| 1-2.1 | 10-1.2.1 | Foam Filter |
| 1-2.2 | 10-1.2.2 | Papery Filter |
| 1-2.3 | 10-1.2.3 | Rubber Fixer |
| 1-2.4 | 10-1.2.4 | Distal Washer |
| 1.3 | 10-1.3 | Filter Case |
| 1.4 | 10-1.4 | Butterfly nut M6 |
| 1.5 | 10-1.5 | Seal Ring 32x47x3 |
| 1.6 | 10-1.6 | Air duck |
| 2 | 10-2 | Nut M6 |



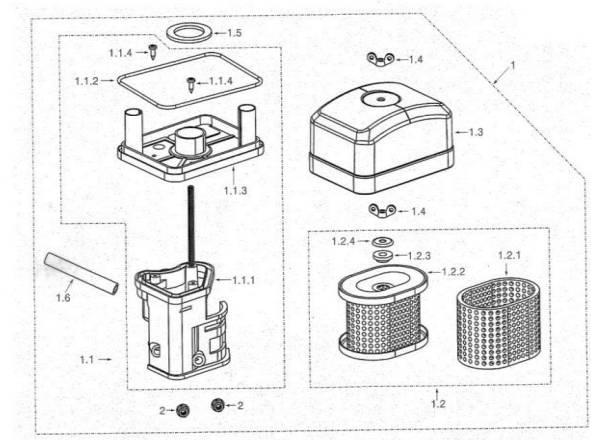
| Sl. No | KK Part No | KK Part Name |
|--------|------------|--------------|
| 1 | 11-1 | Muffler Ass. |

| S. No | KK-Part No | Parts Name |
|-------|------------|------------------------------|
| 11 | R17-11 | Key 6x6x35 |
| 12 | R17-12 | Spring |
| 13 | R17-13 | Reaper Clutch Sleeve |
| 14 | R17-14 | Bearing 8107 |
| 15 | R17-15 | Shifting fork Shaft |
| 16 | R17-16 | Shifting fork |
| 17 | R17-17 | Reaper Transmission box body |
| 18 | R17-18 | Cover of Transmission |
| 19 | R17-19 | Washer M6 |
| 20 | R17-20 | Bolt M6x15 |
| 21 | R17-21 | Oil Bearing |
| 22 | R17-22 | Combine Gear 18 Teeth |
| 23 | R17-23 | Bearing 6303 |
| 24 | R17-24 | End Cover(C) |
| 25 | R17-25 | End Cover(B) |
| 26 | R17-26 | Reaper Reversing Shaft |
| 27 | R17-27 | Key 6x6x40 |
| 28 | R17-28 | Bolt M10x25 |
| 29 | R17-29 | Washer M10 |
| 30 | R17-30 | Nut M10 |
| 31 | R17-31 | Small Bevel Gear 17 Teeth |
| 32 | R17-32 | Gear 33 Teeth |
| 33 | R17-33 | Bolt M8x16 |
| 34 | R17-34 | Big Bevel Gear 28 Teeth |
| 35 | R17-35 | Spacer Ring |

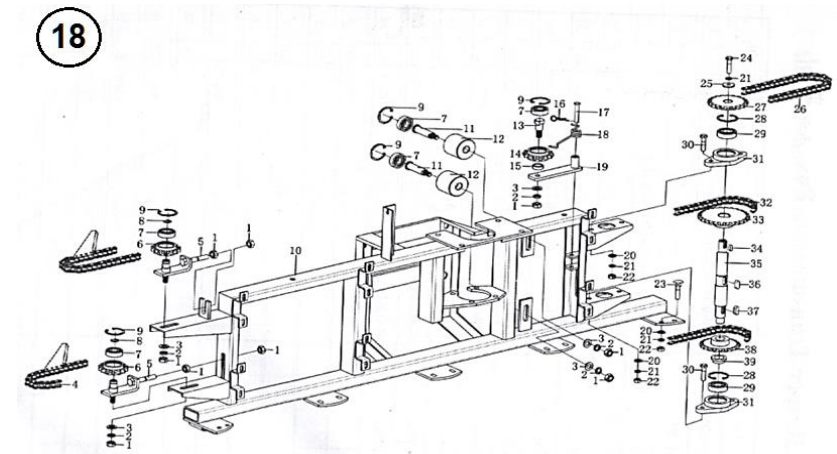
| S. No | KK-Part No | Parts Name |
|-------|------------|---------------------------------|
| 36 | R17-36 | Oil Seal 25x40x10 |
| 37 | R17-37 | Gland |
| 38 | R17-38 | Bolt M6x25 |
| 39 | R17-39 | Key 6x6x20 |
| 40 | R17-40 | Reaper Output Shaft |
| 41 | R17-41 | Key 8x7x35 |
| 42 | R17-42 | Key 8x7x40 |
| 43 | R17-43 | Nut M8 |
| 44 | R17-44 | Lock Screw M8x20 |
| 45 | R17-45 | Reaper Output Sprocket 18 Teeth |
| 46 | R17-46 | Bearing UC205 |
| 47 | R17-47 | Bearing Base FC 205 |
| 48 | R17-48 | Corner Shaft Sleeve |
| 49 | R17-49 | Conneting Rod Head Welding(R) |
| 50 | R17-50 | Nut M16 |
| 51 | R17-51 | Oil Cup M6 |
| 52 | R17-52 | Dust Preventing Cover(B) |
| 53 | R17-53 | Bearing 1203 |
| 54 | R17-54 | Stop Ring-17 Outer |
| 55 | R17-55 | Dust Preventing Cover(A) |
| 56 | R17-56 | Stop Ring-40 Inner |
| 57 | R17-57 | Bolt M10x40 |

Reaper Frame Assembly

| Sl. No | KK Part No | KK Part Name |
|--------|------------|----------------------------|
| 1-16 | 9-1.16 | Gasket fuel drain plug |
| 1-17 | 9-1.17 | Tighten bolt (Fuel cup) |
| 1-18 | 9-1.18 | O-ring 11x1.5 |
| 1-19 | 9-1.19 | Hand grip choke valve Assy |
| 1-20 | 9-1.20 | Sediment cup |
| 1-21 | 9-1.21 | O-ring 21x2 |
| 1-22 | 9-1.22 | Fuel Valve |
| 1-23 | 9-1.23 | Handlebar |
| 1-24 | 9-1.24 | Spring Washer- |
| 1-25 | 9-1.25 | Upper cover |
| 1-26 | 9-1.26 | Spring washer-small 3 |
| 1-27 | 9-1.27 | Screw M3x7 |
| 2 | 9-2 | Steel gasket |
| 3 | 9-3 | Gasket carburetor |
| 4 | 9-4 | Block, Carburetor |
| 5 | 9-5 | Gasket, inlet port |



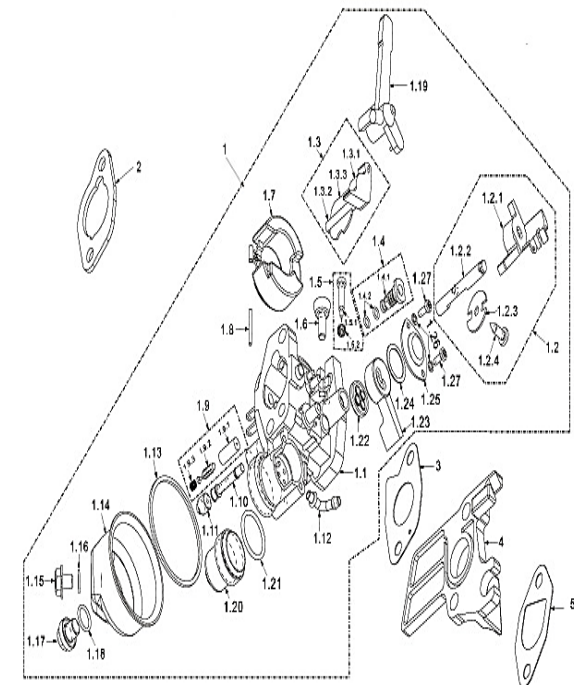
| Sl. No | KK Part No | KK Part Name |
|--------|------------|---------------------------------------|
| 1 | 9-1 | Carburetor Assy |
| 1-1 | 9-1.1 | N/A |
| 1-2 | 9-1.2 | Throttle Valve Assy |
| 1-2.1 | 9-1.2.1 | N/A |
| 1-2.2 | 9-1.2.2 | N/A |
| 1-2.3 | 9-1.2.3 | N/A |
| 1-2.4 | 9-1.2.4 | N/A |
| 1-3 | 9-1.3 | Chock Valve Assy |
| 1-3.1 | 9-1.3.1 | N/A |
| 1-3.2 | 9-1.3.2 | N/A |
| 1-3.3 | 9-1.3.3 | N/A |
| 1-4 | 9-1.4 | Measure hole Assy idel speed |
| 1-4.1 | 9-1.4.1 | N/A |
| 1-4.2 | 9-1.4.2 | O-ring 4.7x1 |
| 1-5 | 9-1.5 | Adjustment Screw Assy (mixture ratio) |
| 1-5.1 | 9-1.5.1 | N/A |
| 1-5.2 | 9-1.5.2 | N/A |
| 1-6 | 9-1.6 | Adjustment screw Idle speed |
| 1-7 | 9-1.7 | Fuel Floater |
| 1-8 | 9-1.8 | Pin Fuel Floater |
| 1-9 | 9-1.9 | Needle Valve Assy |
| 1-9.1 | 9-1.9.1 | N/A |
| 1-9.2 | 9-1.9.2 | N/A |
| 1-9.3 | 9-1.9.3 | N/A |
| 1-10 | 9-1.10 | Main Jet |
| 1-11 | 9-1.11 | Main Measuring hole |
| 1-12 | 9-1.12 | N/A |
| 1-13 | 9-1.13 | Rubber seal (Fuel cup) |
| 1-14 | 9-1.14 | Fuel cup |
| 1-15 | 9-1.15 | Fuel drain plug (new) |



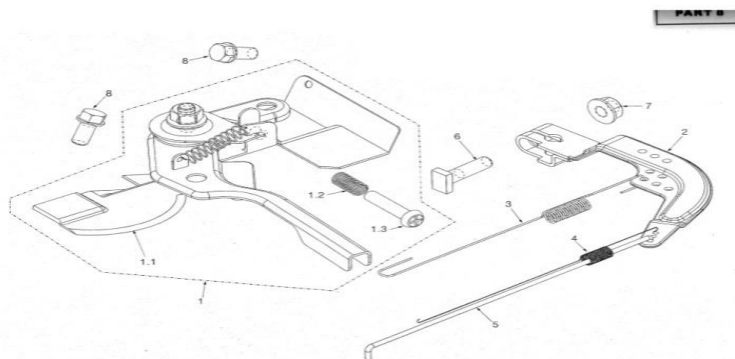
| S. No | KK-Part No | Parts Name |
|-------|------------|--|
| 1 | R18-1 | Nut M10 |
| 2 | R18-2 | Washer M10 |
| 3 | R18-3 | Washer M10 |
| 4 | R18-4 | Convey Chain 19 Teeth |
| 5 | R18-5 | Convey chain Tension Adjusting Sprocket supporting plate |
| 6 | R18-6 | Tension Sprocket |
| 7 | R18-7 | Closed Bearing 6202 |
| 8 | R18-8 | Stop Ring-15 Outer |
| 1 | R18-9 | Stop Ring-35 Inner |
| 10 | R18-10 | Reaper Frame |
| 11 | R18-11 | Roller Shaft |
| 12 | R18-12 | Convey Chain Supporting Roller |
| 13 | R18-13 | Tension Sprocket Shaft |

| S. No | KK-Part No | Parts Name |
|-------|------------|---|
| 14 | R18-14 | Tension Sprocket 14 Teeth |
| 15 | R18-15 | Space Ring |
| 16 | R18-16 | Split 2x35 |
| 17 | R18-17 | Pin Shaft |
| 18 | R18-18 | Outer Arm Torsion Spring |
| 19 | R18-19 | Rocker Arm Welding |
| 20 | R18-20 | Washer M8 |
| 21 | R18-21 | Washer M8 |
| 22 | R18-22 | Nut M8 |
| 23 | R18-23 | Carriage Bolt M8x25 |
| 24 | R18-24 | Bolt M8x20 |
| 25 | R18-25 | Washer |
| 26 | R18-26 | Conveyer Chain 20 Teeth |
| 27 | R18-27 | Convey Chain Transmission Upper Sprocket 20 Teeth |
| 28 | R18-28 | Collar 40 |
| 29 | R18-29 | Bearing 6203-2RS |
| 30 | R18-30 | Bolt M8x25 |
| 31 | R18-31 | Bearing Base |
| 32 | R18-32 | Transmission Chain 77 Links |
| 33 | R18-33 | Transmission Sprocket 26 Teeth |
| 34 | R18-34 | Key 6x6x15 |
| 35 | R18-35 | Transmission Shaft |
| 36 | R18-36 | Key 8x7x20 |
| 37 | R18-37 | Key 6x6x20 |
| 38 | R18-38 | Convey Chain Transmission Lower Sprocket 20 |

| Sl. No | KK Part No | KK Part Name |
|--------|------------|------------------------|
| 1-2 | 8-1.2 | Adjustment Spring |
| 1-3 | 8-1.3 | Adjustment Screw |
| 2 | 8-2 | Speed Adjustment arm |
| 3 | 8-3 | Return Spring |
| 4 | 8-4 | Fine Adjustment Spring |
| 5 | 8-5 | Pulling Rod |
| 6 | 8-6 | Quadrate bolt M6x21 |
| 7 | 8-7 | Nut M6 |
| 8 | 8-8 | Bolt M6 x 12 |



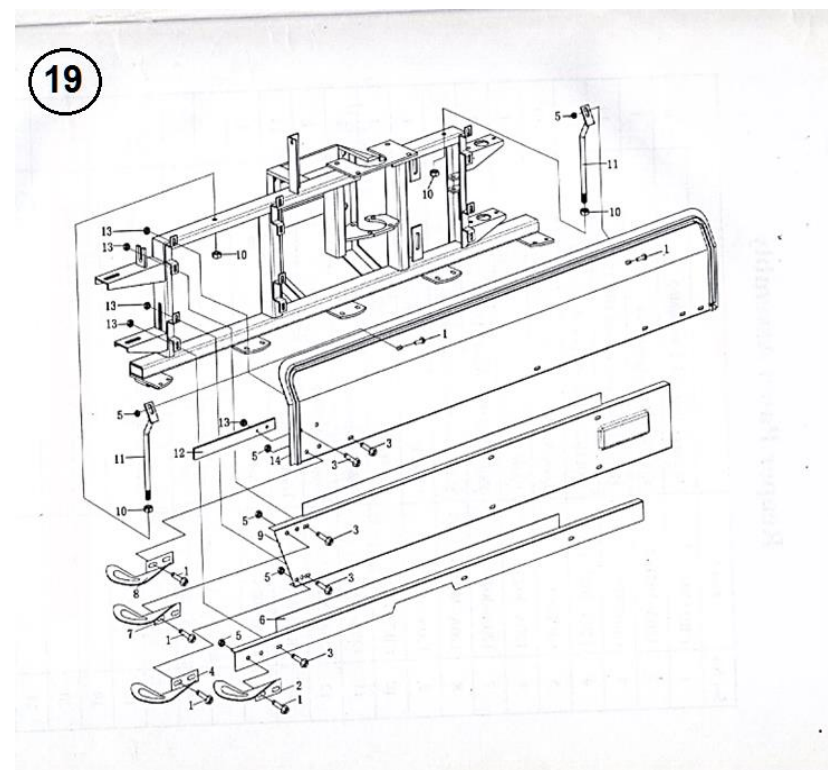
| Sl. No | KK Part No | KK Part Name |
|--------|------------|---------------------------|
| 1 | 7-1 | Connecting rod Assy |
| 1-1 | 7-1.1 | Bolt connecting rod M7x35 |
| 1-2 | 7-1.2 | N/A |
| 1-3 | 7-1.3 | N/A |
| 2 | 7-2 | Piston |
| 3 | 7-3 | Piston Pin |
| 4 | 7-4 | Clip Piston Pin |
| 5 | 7-5 | Piston Ring Assy |
| 5-1 | 7-5.1 | N/A |
| 5-2 | 7-5.2 | N/A |
| 5-3 | 7-5.3 | N/A |
| 5-3.1 | 7-5.3.1 | N/A |
| 5-3.2 | 7-5.3.2 | N/A |



| Sl. No | KK Part No | KK Part Name |
|--------|------------|-----------------------------|
| 1 | 8-1 | Speed Adjustment base parts |
| 1-1 | 8-1.1 | N/A |

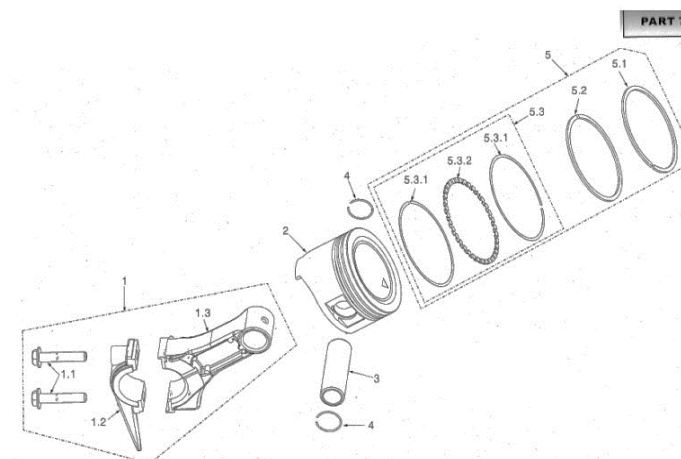
| S. No | KK-Part No | Parts Name |
|-------|------------|--------------------------------------|
| 39 | R18-39 | Transmission Shaft Lower Spacer Ring |

Reaper Panel Assembly

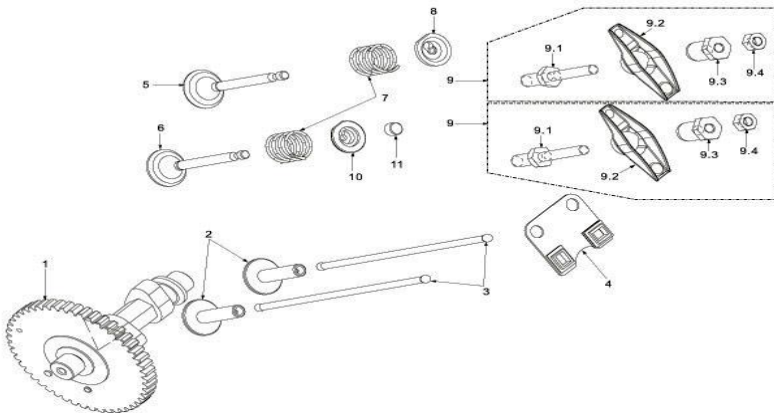


| S. No | KK-Part No | Parts Name |
|-------|------------|--------------------------------|
| 1 | R19-1 | Hexagon Bolt with Flange M6x15 |
| 2 | R19-2 | Exit Guide Plate(Lower2) |
| 3 | R19-3 | Hexagon Bolt with Flange M8x15 |
| 4 | R19-4 | Exit Guide Plate(Upper2) |
| 5 | R19-5 | Lock Nut M6 |
| 6 | R19-6 | Panel C |
| 7 | R19-7 | Exit Guide Plate (Lower1 |
| 8 | R19-8 | Exit Guide Plate (Upper1 |
| 9 | R19-9 | Panel B |
| 10 | R19-10 | Nut M10 |
| 11 | R19-11 | Panel Supporter |
| 12 | R19-12 | Crop Guide Plate |
| 13 | R19-13 | Lock Nut M8 |
| 14 | R19-14 | Panel A |

| Sl. No | KK Part No | KK Part Name |
|--------|------------|---------------------------|
| 5 | 6-5 | Intake Valve |
| 6 | 6-6 | Exhaust Valve |
| 7 | 6-7 | Valve Spring |
| 8 | 6-8 | Spring seat Intake Valve |
| 9 | 6-9 | Rocker Ass. |
| 9-1 | 6-9.1 | N/A |
| 9-2 | 6-9.2 | N/A |
| 9-3 | 6-9.3 | N/A |
| 9-4 | 6-9.4 | N/A |
| 10 | 6-10 | Spring Seat Exhaust Valve |
| 11 | 6-11 | Cap Exhaust Valve |

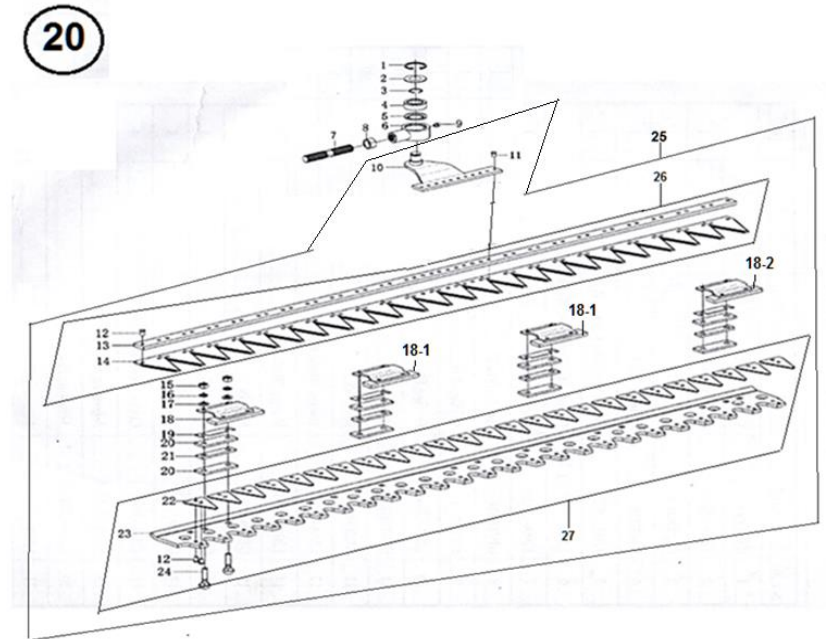


| Sl. No | KK Part No | KK Part Name |
|--------|------------|----------------------------|
| 1 | 5-1 | Gasket Cylinder head |
| 2 | 5-2 | Set pin 10x14 |
| 3 | 5-3 | Bolt M8 x 60, 22 |
| 4 | 5-4 | Stud Exhaust Port M8 x 32 |
| 5 | 5-5 | Stud Intake Port M6 x 113 |
| 6 | 5-6 | Cylinder head Assy |
| 7 | 5-7 | Gasket Cylinder head cover |
| 8 | 5-8 | Cylinder head cover |
| 9 | 5-9 | Bolt M6x12 |



| Sl. No | KK Part No | KK Part Name |
|--------|------------|----------------|
| 1 | 6-1 | Cam Shaft Assy |
| 2 | 6-2 | Tappet |
| 3 | 6-3 | Pusher |
| 4 | 6-4 | Pusher guide |

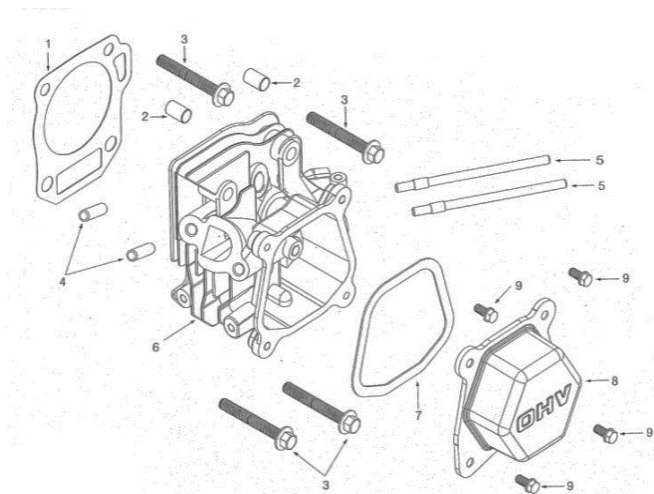
Cutter Assembly



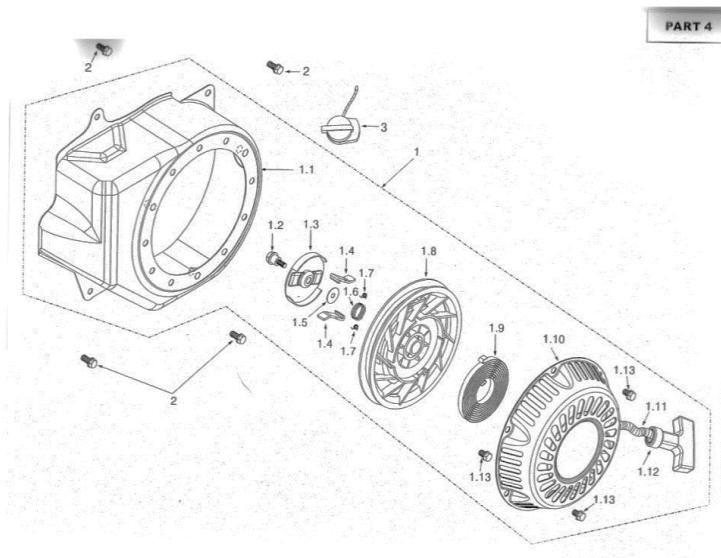
| S. No | KK-Part No | Parts Name |
|-------|------------|------------------------------------|
| 1 | R20-1 | Collar 40 |
| 2 | R20-2 | Dust Preventing Cover(A) |
| 3 | R20-3 | Collar 17 |
| 4 | R20-4 | Bearing 1203 |
| 5 | R20-5 | Dust Preventing Cover(B) |
| 6 | R20-6 | Connecting Rod Head Welding (Left) |
| 7 | R20-7 | Connecting Rod |

| S. No | KK-Part No | Parts Name |
|-------|------------|---------------------------------|
| 8 | R20-8 | Nut M16 (Left) |
| 9 | R20-9 | Oil Cup M6 |
| 10 | R20-10 | Driving Plate |
| 11 | R20-11 | Rivet 6x15 |
| 12 | R20-12 | Rivet 6x25 |
| 13 | R20-13 | Moving Blade Riveted Bar |
| 14 | R20-14 | Moving Blade |
| 15 | R20-15 | Nut M8 |
| 16 | R20-16 | Washer M8 |
| 17 | R20-17 | Washer M8 |
| 18 | R20-18 | Cutter Pressing Holder |
| 18-1 | R20-18-1 | Cutter Pressing Holder-A |
| 18-2 | R20-18-2 | Cutter Pressing Holder-B |
| 19 | R20-19 | Adjusting Shim |
| 20 | R20-20 | Adjusting Plate, A |
| 21 | R20-21 | Adjusting Plate B |
| 22 | R20-22 | Fixed Blade |
| 23 | R20-23 | Fixed Blade Base Bar |
| 24 | R20-24 | Cup Head Square Neck Bolt M8x40 |
| 25 | R20-25 | Cutter Assembly |
| 26 | R20-26 | Moving Blade Assembly |
| 27 | R20-27 | Fixed Blade Assembly |

| Sl. No | KK Part No | KK Part Name |
|--------|------------|------------------------|
| 1-1 | 4-1.1 | Fan cover |
| 1-2 | 4-1.2 | Pivot bolt M5 x 17 |
| 1-3 | 4-1.3 | Ratchet guide |
| 1-4 | 4-1.4 | Ratchet |
| 1-5 | 4-1.5 | N/A |
| 1-6 | 4-1.6 | Friction Spring 16x1 |
| 1-7 | 4-1.7 | Ratchet Spring 5.5x0.2 |
| 1-8 | 4-1.8 | Roller |
| 1-9 | 4-1.9 | Starter spring |
| 1-10 | 4-1.10 | Starter cover |
| 1-11 | 4-1.11 | Rope |
| 1-12 | 4-1.12 | Pulling handle |
| 1-13 | 4-1.13 | Bolt M6x8 |
| 2 | 4-2 | Bolt M6x12 |
| 3 | 4-3 | Engine switch |

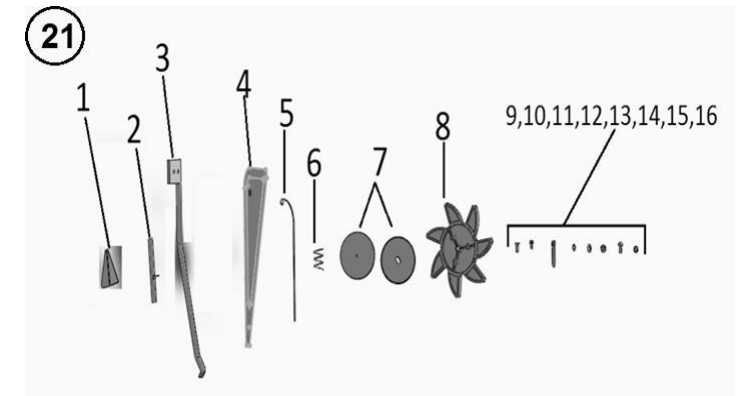


| | | |
|-----|-------|---------------------|
| 1 | 3-1 | Crankcase cover |
| 2 | 3-2 | Oil Seal 25x41.25x6 |
| 3 | 3-3 | Ball Bearing 6205 |
| 4 | 3-4 | Gasket crankcase |
| 5 | 3-5 | oil gauge assembly |
| 5-1 | 3-5.1 | N/A |
| 5-2 | 3-5.2 | seal-oil guage |
| 6 | 3-6 | Bolt M8 x 30 |
| 7 | 3-7 | Oil Plug assembly |
| 7-1 | 3-7.1 | N/A |
| 7-2 | 3-7.2 | Seal Oil Plug |



| Sl. No | KK Part No | KK Part Name |
|--------|------------|---------------------------------------|
| 1 | 4-1 | Recoil Starter Assy Without fan cover |

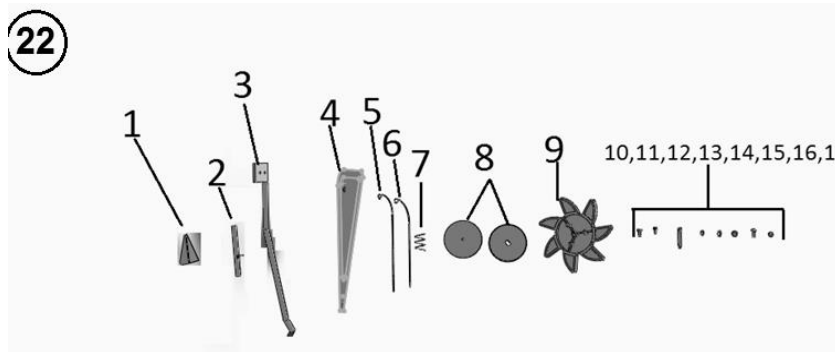
Crop Lifting Assembly



| S. No | KK-Part No | Parts Name |
|-------|------------|-------------------------------|
| 1 | R21-1 | Protective jacket |
| 2 | R21-2 | Support column |
| 3 | R21-3 | Support |
| 4 | R21-4 | Crop lifter |
| 5 | R21-5/6 | Wire A With Compressed spring |
| 6 | | |
| 7 | R21-7 | Anti-wind device |
| 8 | R21-8 | Working star wheel |
| 9 | R21-9 | Bolt M10x20 |
| 10 | R21-10 | Bolt M8x16 |
| 11 | R21-11 | Bolt M12x90(SPL-Star Wheel) |
| 12 | R21-12 | Spring washer 12 |
| 13 | R21-13 | Flat washer 12 |
| 14 | R21-14 | Nut M12 |

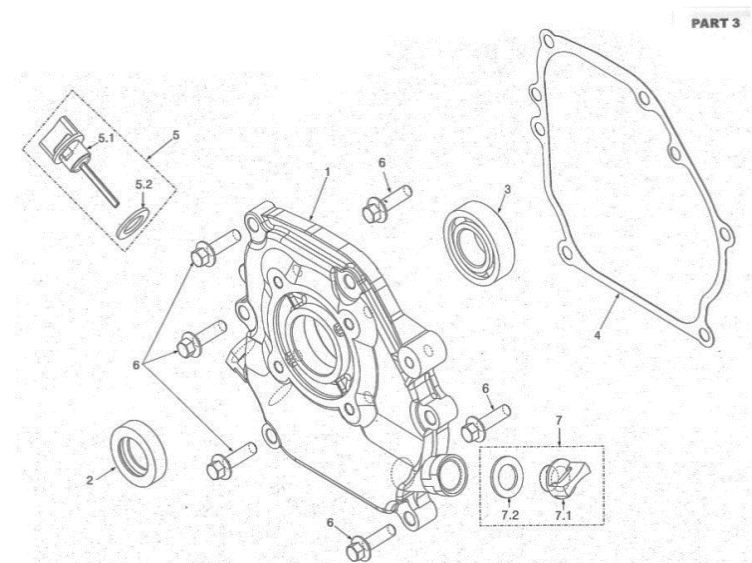
| S. No | KK-Part No | Parts Name |
|-------|------------|------------|
| 15 | R21-15 | Bolt M8x20 |
| 16 | R21-16 | Nut M8 |

B C D Crop lifter

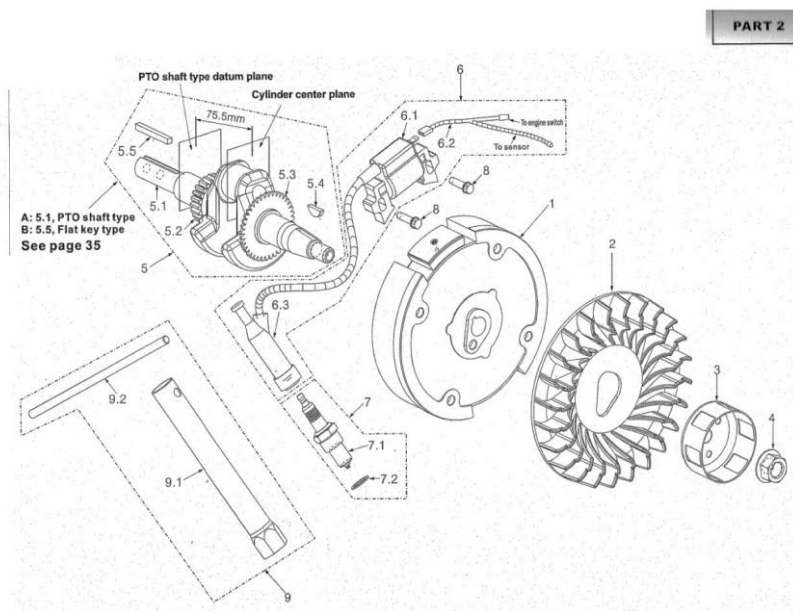


| S. No | KK-Part No | Parts Name |
|-------|------------|--|
| 1 | R22-1 | Protective jacket |
| 2 | R22-2 | Support tube |
| 3 | R22-3 | Support |
| 4 | R22-4 | Crop lifter |
| 5 | R22-5/6/7 | Crop lifting wire A & B With Compressed spring |
| 6 | | |
| 7 | | |
| 8 | R22-8 | Anti-wind device |
| 9 | R22-9 | Working star wheel |
| 10 | R22-10 | Bolt M10x20 |
| 11 | R22-11 | Bolt M8x16 |
| 12 | R22-12 | Bolt M12x90 |

| Sl. No | KK Part No | KK Part Name |
|--------|------------|------------------|
| 6-1 | 2-6.1 | N/A |
| 6-2 | 2-6.2 | Stop lead |
| 6-3 | 2-6.3 | Spark Plug Cap |
| 7 | 2-7 | Spark Plug Assy. |
| 7-1 | 2-7.1 | N/A |
| 7-2 | 2-7.2 | N/A |
| 8 | 2-8 | Bolt 6 x 25 |
| 9 | 2-9 | N/A |
| 9.1 | 2-9.1 | N/A |
| 9.2 | 2-9.2 | N/A |



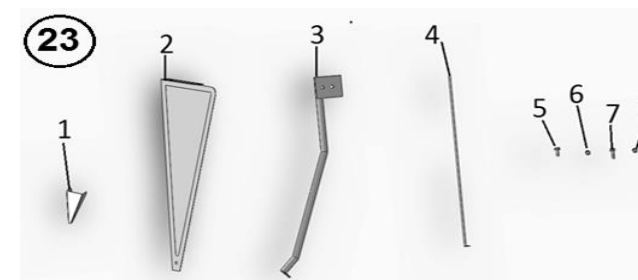
| Sl. No | KK Part No | KK Part Name |
|--------|------------|--------------|
|--------|------------|--------------|



| Sl. No | KK Part No | KK Part Name |
|--------|------------|--------------------|
| 1 | 2-1 | Fly Wheel Assy |
| 2 | 2-2 | Fly Wheel Fan |
| 3 | 2-3 | Starter Sleeve |
| 4 | 2-4 | Nut Fly wheel Assy |
| 5 | 2-5 | Crankshaft assy. |
| 5-1 | 2-5.1 | N/A |
| 5-2 | 2-5.2 | Timing Gear |
| 5-3 | 2-5.3 | Governor Gear |
| 5-4 | 2-5.4 | Woodruff key |
| 5-5 | 2-5.5 | Flat Key |
| 6 | 2-6 | Ignition Coil Assy |

| S. No | KK-Part No | Parts Name |
|-------|------------|-------------------|
| 13 | R22-13 | Spring washer M12 |
| 14 | R22-14 | Flat washer M12 |
| 15 | R22-15 | Nut M12 |
| 16 | R22-16 | Bolt M8x20 |
| 17 | R22-17 | Nut M8 |

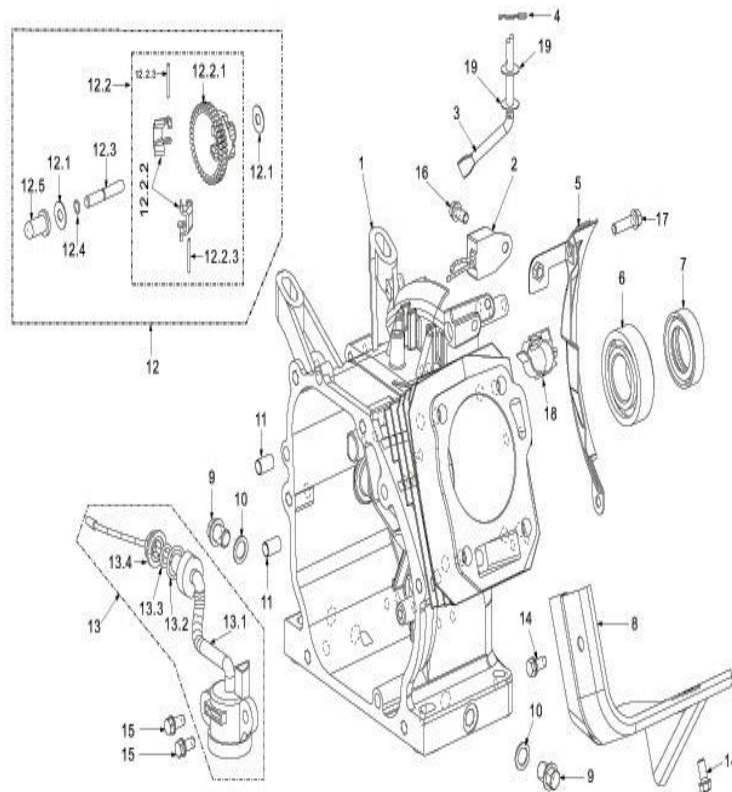
Crop Indicating Board



| S. No | KK-Part No | Parts Name |
|-------|------------|--------------------|
| 1 | R23-1 | Protective jacket |
| 2 | R23-2 | Crop lifting board |
| 3 | R23-3 | Support |
| 4 | R23-4 | Flagpole |
| 5 | R23-5 | Bolt M8x20 |
| 6 | R23-6 | Nut M8 |
| 7 | R23-7 | Bolt M8x25 |
| 8 | R23-8 | Nut M8 |

PARTS DIAGRAM & LIST – PETROL ENGINE

Crankcase



| Sl. No | KK Part No | KK Part Name |
|--------|------------|-------------------|
| 1 | 1-1 | Crankcase Body |
| 2 | 1-2 | Current Amplifier |
| 3 | 1-3 | Sway bar |
| 4 | 1-4 | Split Clip |

| Sl. No | KK Part No | KK Part Name |
|--------|------------|--------------------------------|
| 5 | 1-5 | Side Plate |
| 6 | 1-6 | Ball Bearing 6205 |
| 7 | 1-7 | Oil seal crankcase(25*41.25*6) |
| 8 | 1-8 | Wind guide |
| 9 | 1-9 | Drain bolt |
| 10 | 1-10 | Washer Drain bolt |
| 11 | 1-11 | Set pin 8X14 |
| 12 | 1-12 | Centrifugal gear Parts |
| 12-1 | 1-12.1 | N/A |
| 12-2 | 1-12.2 | N/A |
| 12-2-1 | 1-12.2.1 | N/A |
| 12-2-2 | 1-12.2.2 | N/A |
| 12-2-3 | 1-12.2.3 | N/A |
| 12-3 | 1-12.3 | N/A |
| 12-4 | 1-12.4 | N/A |
| 12-5 | 1-12.5 | N/A |
| 13 | 1-13 | N/A |
| 13-1 | 1-13.1 | N/A |
| 13-2 | 1-13.2 | N/A |
| 13-3 | 1-13.3 | N/A |
| 13-4 | 1-13.4 | N/A |
| 14 | 1-14 | Bolt M6 x 10 |
| 15 | 1-15 | N/A |
| 16 | 1-16 | Bolt M6 x 12 |
| 17 | 1-17 | Bolt M6 x 20 |
| 18 | 1-18 | Rubber wire hoop |
| 19 | 1-19 | Washer Sway Bar 6x15x0.5 |