

User Manual



KisanKraft Limited

Sri Huchhanna Tower, #4,1st Main,7-A Cross, Maruthi Layout, Dasarahalli, HAF Post, Hebbal, Bangalore 560024,Karnataka,INDIA

◆ Bangalore (HO) ◆ Ahmedabad ◆ Bhopal ◆ Bhubaneswar ◆ Coimbatore ◆
 ◆ Guwahati ◆ Hubli ◆ Hyderabad ◆ Nellore ◆ Jaipur
 ◆ Karnal ◆ Kolkata ◆ Lucknow ◆ Pune ◆ Raipur





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OUR OFFICES

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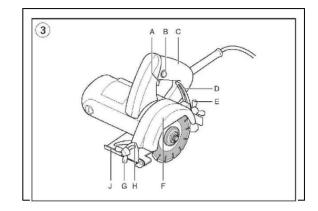
For more information give MISSED CALL: 07676065555



Many of our products have BIS: ISI certification.



Overview



- A. On/Off switch
- B. Locking button
- C. Handle
- D. Cutting depth scale
- E. Winged screw for cutting depth setting
- F. Protective guard
- G. Winged screw for cutting angle setting (only for MC1400)
- H. Cutting angle scale
- J. Base plate



General Safety Instructions for Electric Tools

This device is exclusively for private use! It is not fit for commercial use!

WARNING! Read all instructions. Failure to follow all instructions listed below may result in electric shock, fire and/or serious injury:

SAVE THESE INSTRUCTIONS

1) Work area

- Keep work area clean and well lit. Cluttered and dark areas invite accidents
- Do not operate machines in explosive atmospheres, such as in the presence of flammable liquids, gases or dust. Machines create sparks which may ignite the dust or fumes.
- Keep children and bystanders away while operating a machine. Distractions can cause you to lose control.
- 2) Electrical safety
- Machine plugs must match the outlet. Never modify the plug in any way. Do not use any adapter plugs with earthed (grounded) machines. Unmodified plugs and matching outlets will reduce risk of electric shock.
- Avoid body contact with earthed or grounded surfaces such as pipes, radiators, ranges and refrigerators. There is an increased risk of electric shock if your body is earthed or grounded.
- Do not expose machines to rain or wet conditions. Water entering a machine will increase the risk of electric shock.
- Do not abuse the cord. Never use the cord for carrying, pulling or unplugging the machine. Keep cord away from heat, oil, sharp edges or moving parts. Damaged or entangled cords increase the risk of electric shock.
- When operating a machine outdoors, use an extension cord suitable for outdoor use. Use of a cord suitable for outdoor use reduces the risk of electric shock.

KisanKraft®

PRODUCT RANGE

KisanKraft has a large range of products to serve the farmers. A list of our products is given below:

Brush Cutters and Accessories Cultivators and Accessories Brush Cutter/Power Weeder Petrol and Diesel

Brush Cutter/Power Weeder Backpack Brush Cutter Tea Pruner Pole pruner with Engine Reaper Attachment Blades-Circular Blades (2 &3 points) Baffle Nylon Rope

Nylon Rope Tap & Go

Chainsaws

Petrol Chainsaw Electric Chainsaw Chain Sharpening Machine

Engines and Water Pumps

Engine –Diesel-(Horizontal) Engine –Diesel(Vertical) Engine-Kerosene Water Pump with Petrol Engine Water Pump with Kerosene Engine Water Pump with Diesel Engine

Hand Tools

Secateurs Folding Saw Garden Rake Garden Shovel Hedge Shear Lopper Telescopic Hedge Shear Tree Pruner Telescopic Steel Pipe & Fruit Picker Bag Sheeo Shear

Garden Tools

Electric Pressure Washer Hedge Trimmer Lawn Mower (Electric, Petrol & Manual) Leaf Blower Sprayers and Accessories Battery Sprayer Portable Power Sprayer Trolley Sprayer Manual Knapsack Sprayer Manual Pressure Sprayer Rose Cans Hose Crimping Machine HTP Sprayer HTP Delivery Hose HTP Hose Reel HTP Stand HTP Gun / Lance(Brass Rod Knapsack Power Sprayer Mister / Duster / Granule Spreader HTP Sprayer Set with Diesel Engine HTP Sprayer Set with Kerosene Engine Fogging Machine

Milking Machine

Wood Shredder Fodder Ensiling Chaff Cutter Fodder Grinder Chaff Cutter Fodder Mini Chaff Cutter

Harvester

Maize Sheller Maize Sheller + Dehusker Maize Combine Harvester Onion Digger Carlotta Italy Tea Leaf Harvester Sugarcane Combine Harvester Sugarcane Leaf Stripper

Transplanter and Post Hole Digger

Paddy Transplanter (2 & 8 Rows) Transplanter-Vegetable & Tobacco Post Hole Digger(4" to 14"Augers)



PART LIST

No.	Part list	No.	Part list
1	Wind guide	35	Inner flange
2	O-ring	36	Seal ring
3	Screw	37	Bearing cover
5	Stator	38	Bush
8	Insulation washer	39	Bearing
9	Bearing	40	Bearing seat
10	Anti-dust cover	41	Big gear
11	Handle cover	42	Bearing
12	Switch cover	43	Guard
14	Switch	44	Pinion gear
15	Spindle	45	Bearing
17	Housing	46	Seal ring
18	Nameplate	47	Washer
19	Tapping screw	48	Кеу
21	Tapping screw	49	Rotor
22	Washer	50	Screw
23	O-ring	51	Flange screw
28	Tapping screw	52	Out flange
29	Cable clamp	53	Spring pin
30	Cable sleeve	54	base
31	Power cable	55	Socket
32	Brush holder	56	Circlip
33	Carbon brush	57	Wing screw for depth
34	Brush cover		

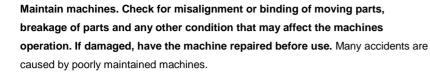


- 3) Personal safety
- Stay alert, Watch what you are doing and use common sense when operating a machine. Do not use a machine while you are tired or under the influence of drugs, alcohol or medication. A moment of inattention while operating machines may result in serious personal injury.
- Use safety equipment. Always wear eye protection. Safety equipment such as dust mark, non-skid safety shoes, hard hat, or hearing protection used for appropriate conditions will reduce personal injuries.
- •Avoid accidental starting. Ensure the switch is in the off position before plugging in. Carrying machines with your finger on the switch or plugging in machines that have the switch on invites accidents.
- •Remove any adjusting key or wrench before turning the machine on. A wrench or a key left attached to a rotating part of the machine may result in personal injury.
- •Do not overreach. Keep proper footing and balance at all times. This enables better control of the machine in unexpected situations.
- Dress properly. Do not wear loose clothing or jewellery. Keep your hair, clothing and gloves away from moving parts. Loose clothes, jewellery or long hair can be caught in moving parts.
- If devices are provided for the connection of dust extraction and collection facilities, ensure these are connected and properly used. Use of these devices can reduce dust related hazards.

4) Machine use and care

- Do not force the machine. Use the correct machine for your application. The correct machine will do the job better and safer at the rate for which it was designed.
- •Do not use the machine if the switch does not turn it on and off. Any machine that cannot be controlled with the switch is dangerous and must be repaired.
- •Disconnect the plug from the power source before making any adjustments, changing accessories, or storing machines. Such preventive safety measures reduce the risk of starting the machine accidentally.
- Store idle machines out of the reach children and do not allow persons unfamiliar with the machine or these instructions to operate the machine. Machines are dangerous in the hands of untrained users.



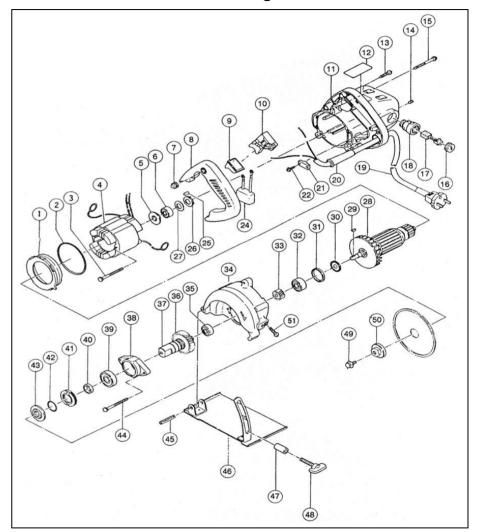


- •Keep cutting tools sharp and clean. Properly maintained cutting tools with sharp cutting edges are less likely to bind and are easier to control.
- Use the machine, accessories and tool bits etc., in accordance with these instructions and in the manner intended for the particular type of machine, taking into account the working conditions and the work to be performed. Use of the machine for operations different from intended could result in a hazardous situation.
- 5) Service
- Have your machine serviced by a qualified repair person using only identical replacement parts. This will ensure that the safety of the machine is maintained.
- · Safety instructions for marble cutters
- Always use guard provided with the tool. The guard must be securely attached to the power tool and positioned for maximum safety, so the least amount of wheel is exposed towards the operator. Position yourself and bystanders away from the plane of the rotating wheel. The guard helps to protect operator from broken wheel fragments and accidental contact with wheel.
- Use only flat reinforced or diamond cut-off wheels for your power tool. Just because an accessory can be attached to your power tool, it does not assure safe operation.
- The rated speed of the wheel must be at least equal to the maximum speed marked on the power tool. Wheels running faster than their rated speed can break and fly apart.
- Wheel must be used only for recommended applications.
- The outside diameter and the thickness of your wheel must be within the capacity rating of your power tool. Incorrectly sized wheel cannot be adequately guarded of controlled.
- The arbour size of wheels and flanges must properly fit the spindle of the power tool.
 Wheels and flanges with arbour wholes that do not match the mounting hardware of the power tool with run out of balance, vibrate excessively and may cause loss of control.
- Wear personal protective equipment. Depending on application, use face shield, safety goggles or safety glasses.



MARBLE CUTTER AY-PMC-125N

Part Diagram





Technical Specifications

Model	AY-PMC-125N
Rated Voltage (V~)	220V
Rated Frequency (Hz)	50HZ
Blade Dia./ Cutting Depth/ Angle	125mm/ 40mm/ 0-45°
Rated Power Input (W)	1400
Rated Speed (r/min)	13000
G.W	3.56 Kgs
N.W:	3.16 Kgs

Note: Technical data is subject to change without prior notice.



Operation Instruction

Switch On and Off

- To start the machine, press the On/Off switch A.
- To lock on, push and hold the On/Off switch A and press the lock-on button B.
- To switch the machine off, release the On/Off switch A or press and then release it.

Changing the tool

· Before any work on the tool itself, pull the power plug.

Inserting

- Place the mounting flange L onto the motor spindle K
- Place the diamond cutting disc M onto the motor spindle K and tighten the damping screw Q must thereby hold the clamping flange N tightly with the ring spanner P.
- When mounting, make sure that the direction of the arrows on the protective guard F and the diamond cutting disc M both point in the same direction.

Removing

- Hold the clamping flange N with the ring spanner P and loosen the clamping screw Q using a socket wrench R.
- Warning: left-hand thread

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Adjusting the cutting angle

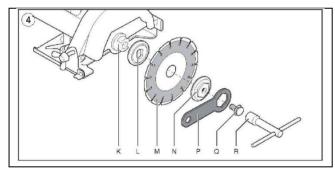
• Loosen the winged screw G. Pivot the machine sideways until the desired cutting angle is set on scale H. Tighten winged screw G again. Adjusting the cutting depth

To adjust the cutting depth (only for MC1400):

- Loosen the winged screw E and displace the base plate J along its front side, lowering or raising it until reaching the desired measure
- Raise: for smaller cutting depths.
- Lower: for greater cutting depths.
- Use a ruler, scale or something similar to adjust the required depth. Retighten the winged screw
- Ε.

Maintain a uniform feeding speed during the entire cutting procedure.

 If a perfect cut is desired, the diamond-cutting disc must protrude 2mm out of the material.





MARBLE CUTTER AY-PMC-125N

Maintenance

- 1. Before daily start-up inspect tool, power cord and saw blade, looking for chips and cracks.
- 2. If damage has occurred, repair affected areas before use.
- Clean and blow off the exterior of tool and around air intake vents to remove any standing water or stone dust on the field coil, carbon brusher and bearings.
 Failure to do this will shorten the life of your tool, and could void your warranty.

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